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European Technical Assessment

ETA 21/0603 of 27/06/2021

(English language translation, the original version in Czech language)

Technical Assessment Body issuing the ETA: Technical and Test Institute for Construction Prague	
Trade name of the construction product	Injection system TEKNOBOND 401V TEKNOBOND 401V BLUE TEKNOBOND 401V TROPIC TEKNOBOND 401V FAST
Product family to which the construction product belongs	Product area code: 33 Injection anchors for use in masonry
Manufacturer	Tekno Yapi Kimyasallari SAN. TIC. A.S. Deri OSB. Arıtma Cd. Gergef Sk. No:6 Tuzla/ İstanbul, 34956 TURKEY
Manufacturing plant(s)	Plant 1
This European Technical Assessment contains	56 pages including 53 Annexes which form an integral part of this assessment.
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	EAD 330076-00-0604 Metal injection anchors for use in masonry

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

1. Technical description of the product

The Tekno Injection system TEKNOBOND 401V, TEKNOBOND 401V BLUE, TEKNOBOND 401V TROPIC and TEKNOBOND 401V FAST for masonry is bonded anchor consisting of a cartridge with injection mortar, a steel element and a plastic sleeve. The steel elements are the commercial threaded rods with hexagon nut and washer. The steel elements are made of galvanized or zinc plated steel, stainless or high corrosion resistance steel.

The anchor is placed into a drilled hole filled with injection mortar. The steel element is anchored via the bond between metal part, injection mortar and masonry.

The illustration and the description of the product are given in Annex A.

2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic values for resistance	Annex C6 to C40
Displacements	Annex C5 to C39
Durability	Annex B1

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1

3.3 Hygiene, health and environment (BWR 3)

No performance determined.

3.4 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are taken into account.

4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 97/177/EC of the European Commission[1] the system of assessment verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use	Level or class	System
Injection anchors for use in masonry	For fixing and/or supporting to masonry, structural elements (which contributes to the stability of the construction works) or heavy units	-	1

[1] Official Journal of the European Communities L 073 of 14.03.1997

5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technický a zkušební ústav stavební Praha, s.p.[2] The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

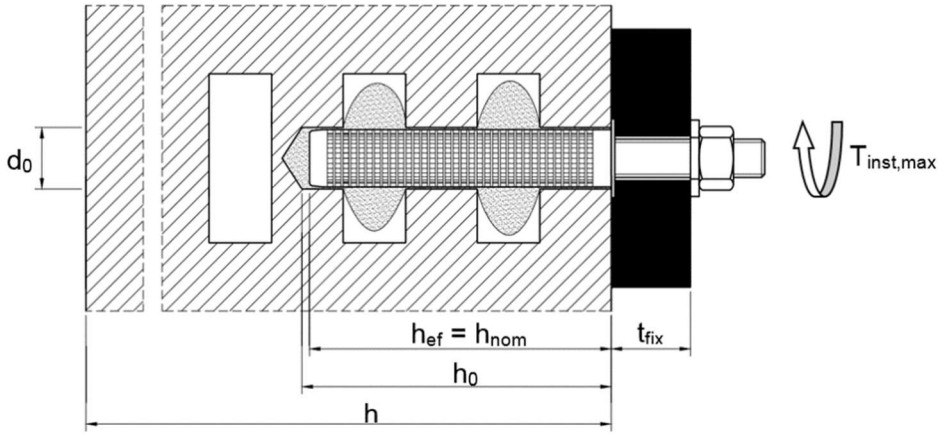
Issued in Prague on 27.06.2021

By

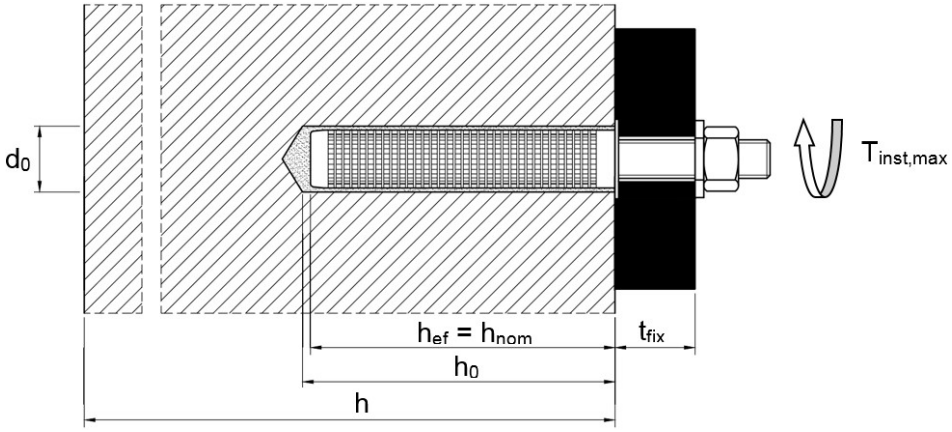
Ing. Mária Schaan
Head of the Technical Assessment Body

[2] The control plan is a confidential part of the documentation of the European Technical Assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

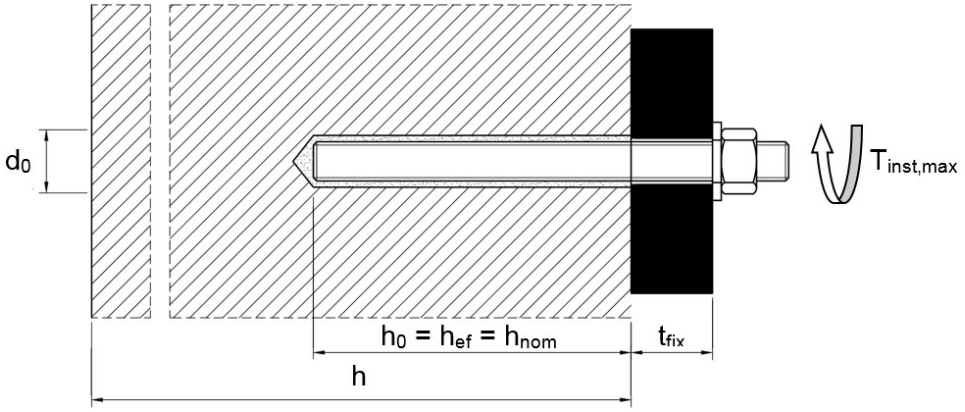
Installation in hollow brick; threaded rod with sleeve



Installation in solid brick; threaded rod with sleeve



Installation in solid brick; threaded rod without sleeve



d_0	= nominal drill hole diameter	h	= thickness of member
t_{fix}	= thickness of fixture	h_0	= depth of drill hole at shoulder
$T_{inst,max}$	= max installation torque moment	h_{ef}	= effective anchorage depth
		h_{nom}	= overall embedment depth

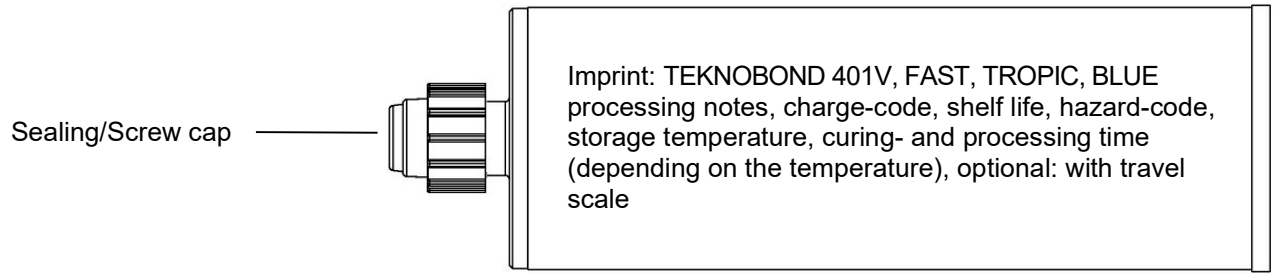
Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Product description
Installed condition

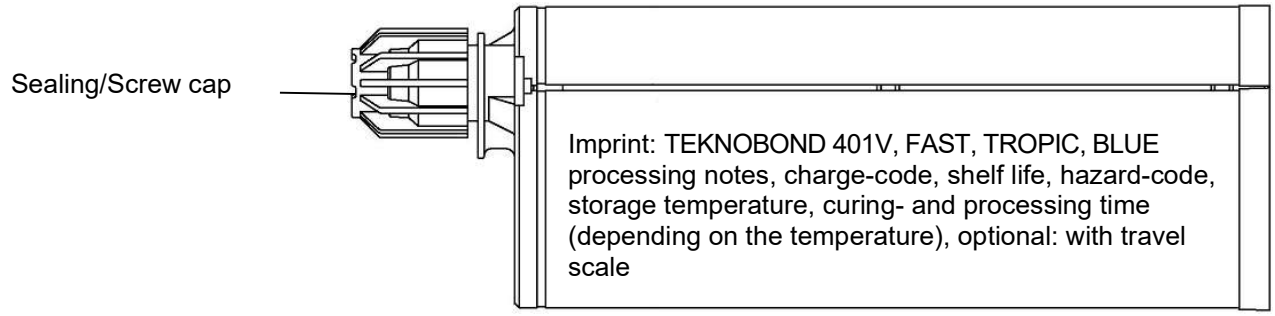
Annex A 1

Cartridge: TEKNOBOND 401V, FAST, TROPIC, BLUE

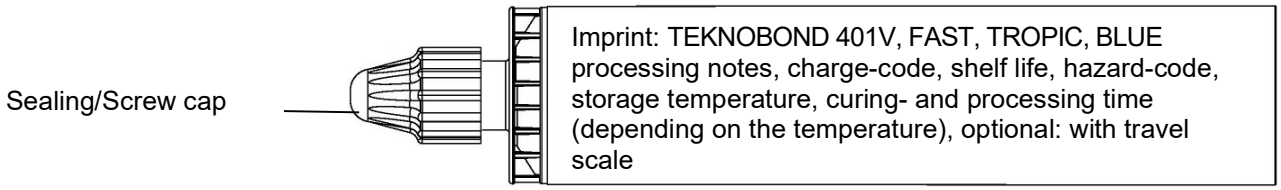
150 ml, 280 ml, 300 ml up to 333 ml, 380 ml up to 420 ml cartridge (Type: coaxial)



235 ml, 345 ml up to 360 ml, 825 ml cartridge (Type: "side-by-side")

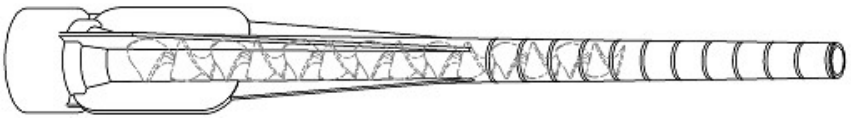


165 ml and 300 ml cartridge (Type: "foil tube")



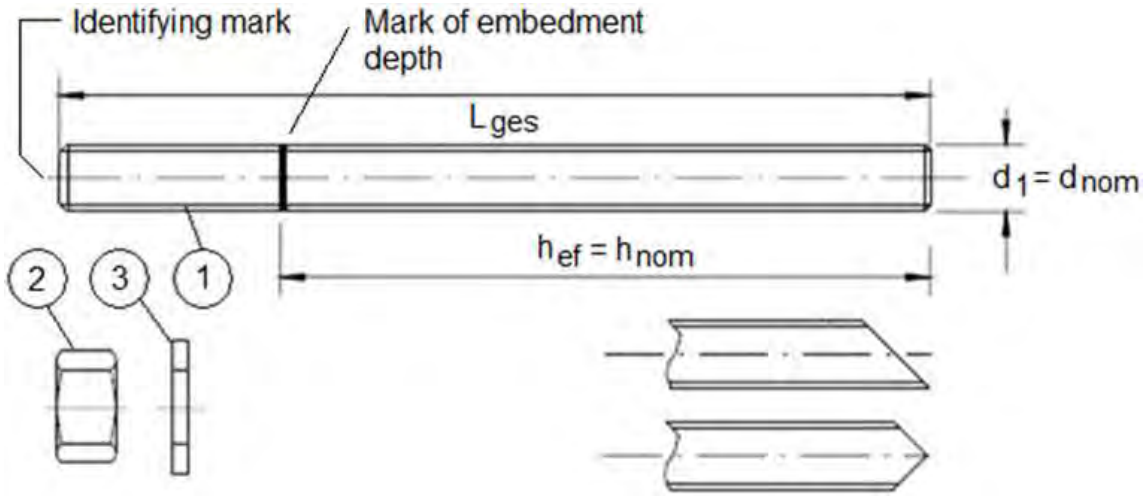
Static mixer

SM-14W



Tekno Injection system for masonry **TEKNOBOND 401V, FAST, TROPIC, BLUE**	**Annex A 2**
Product description Injection system	

Threaded rod M8 / M10 / M12 / M16



Commercial standard threaded rod with:
- Materials, dimensions and mechanical properties acc. Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004. The document shall be stored.
- Marking of embedment depth

Tekno Injection system for masonry **TEKNOBOND 401V, FAST, TROPIC, BLUE**	**Annex A 3**
Product description Threaded rod	

Table A1: Materials

Part	Designation	Material		
Steel, zinc plated (Steel acc. to EN ISO 683-4:2018 or EN 10263:2001) zinc plated ≥ 5 µm acc. to EN ISO 4042:2018 or hot-dip galvanised ≥ 40 µm acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009 or sherardized ≥ 40 µm acc. to EN ISO 17668:2016				
1	Anchor rod	Property class acc. to EN ISO 898-1:2013	4.6	f_{uk}=400 N/mm²; f_{yk}=240 N/mm²; A_5 > 8% fracture elongation
			4.8	f_{uk}=400 N/mm²; f_{yk}=320 N/mm²; A_5 > 8% fracture elongation
			5.6	f_{uk}=500 N/mm²; f_{yk}=300 N/mm²; A_5 > 8% fracture elongation
			5.8	f_{uk}=500 N/mm²; f_{yk}=400 N/mm²; A_5 > 8% fracture elongation
			8.8	f_{uk}=800 N/mm²; f_{yk}=640 N/mm²; A_5 > 8% fracture elongation
2	Hexagon nut	Property class acc. to EN ISO 898-2:2012	4	for anchor rod class 4.6 or 4.8
			5	for anchor rod class 5.6 or 5.8
			8	for anchor rod class 8.8
3	Washer, (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 oder EN ISO 7094:2000)	Steel, zinc plated, hot-dip galvanised or sherardized		
Stainless steel A2 (Material 1.4301 / 1.4303 / 1.4307 / 1.4567 or 1.4541, acc. to EN 10088-1:2014) and Stainless steel A4 (Material 1.4401 / 1.4404 / 1.4571 / 1.4362 or 1.4578, acc. to EN 10088-1:2014)				
1	Anchor rod [1)]	Property class acc. to EN ISO 3506-1:2009	50	f_{uk}=500 N/mm²; f_{yk}=210 N/mm²; A_5 > 8% fracture elongation
			70	f_{uk}=700 N/mm²; f_{yk}=450 N/mm²; A_5 > 8% fracture elongation
			80	f_{uk}=800 N/mm²; f_{yk}=600 N/mm²; A_5 > 8% fracture elongation
2	Hexagon nut [1)]	Property class acc. to EN ISO 3506-1:2009	50	for anchor rod class 50
			70	for anchor rod class 70
			80	for anchor rod class 80
3	Washer, (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 oder EN ISO 7094:2000)	A2: Material 1.4301, 1.4303 / 1.4307 / 1.4567 or 1.4541, EN 10088-1:2014 A4: Material 1.4401, 1.4404 / 1.4571 / 1.4362 or 1.4578, EN 10088-1:2014		
High corrosion resistance steel (Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014)				
1	Anchor rod	Property class acc. to EN ISO 3506-1:2009	50	f_{uk}=500 N/mm²; f_{yk}=210 N/mm²; A_5 > 8% fracture elongation
			70	f_{uk}=700 N/mm²; f_{yk}=450 N/mm²; A_5 > 8% fracture elongation
			80	f_{uk}=800 N/mm²; f_{yk}=600 N/mm²; A_5 > 8% fracture elongation
2	Hexagon nut	Property class acc. to EN ISO 3506-1:2009	50	for anchor rod class 50
			70	for anchor rod class 70
			80	for anchor rod class 80
3	Washer, (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 oder EN ISO 7094:2000)	Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014		

[1)] Strength class 80 only for stainless steel A4

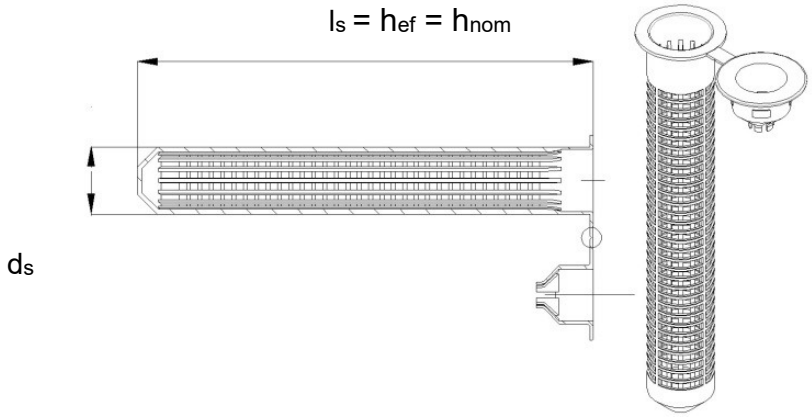
Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Product description
Materials

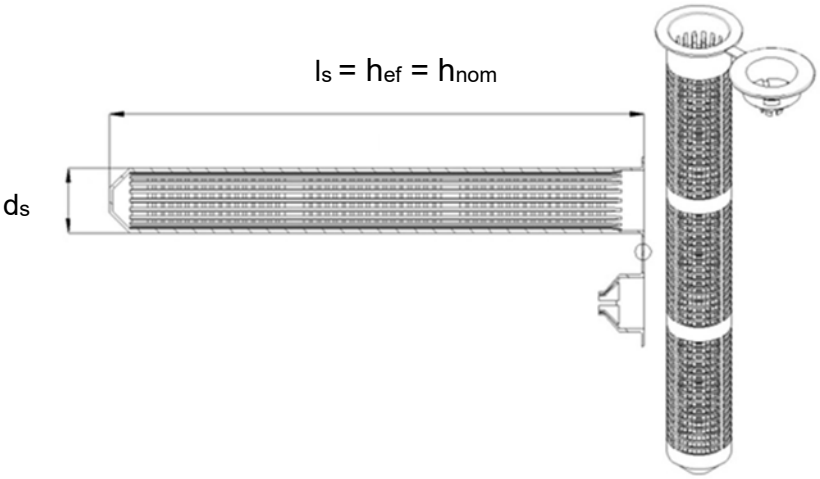
Annex A 4

Sleeve (Plastic)

SH 12x80
SH 16x85
SH 20x85



SH 16x130
SH 20x130
SH 20x200



SH 16x130/330

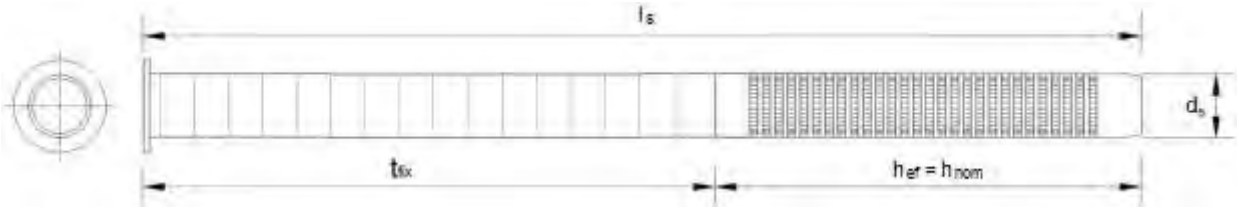


Table A2: Sleeve sizes (mm)

Sleeve			
Size	d_s	l_s	$h_{ef} = h_{nom}$
	[mm]	[mm]	[mm]
SH12x80	12	80	80
SH16x85	16	85	85
SH16x130	16	130	130
SH16x130/330	16	330	130
SH20x85	20	85	85
SH20x130	20	130	130
SH20x200	20	200	200

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Product description
Sleeves

Annex A 5

Specifications of intended use

Anchorages subject to:
- Static and quasi-static loads

Base materials
- Autoclaved Aerated Concrete (Masonry group d) to Annex B2.
- Solid brick masonry (Masonry group b), according to Annex B2 to B4.
- Hollow brick masonry (Masonry group c), according to Annex B2 to B4.
- Mortar strength class of the masonry M2,5 at minimum according to EN 998-2:2010.
- Joints of the masonry must be visible and filled with mortar.
- For other bricks in solid masonry and in hollow or perforated masonry, the characteristic resistance of the anchor may be determined by job site tests according to EOTA Technical Report TR 053 under consideration of the β-factor to Annex C1, Table C1.

Note: The characteristic resistances are also valid for larger brick sizes and larger compressive strength of the masonry unit.

Temperature range:
- T_a: -40°C to +40°C (max. short. term temperature +40°C and max. long term temperature +24°C)
- T_b: -40°C to +80°C (max. short. term temperature +80°C and max. long term temperature +50°C)

Use conditions (Environmental conditions)
- Dry and wet structures (regarding injection mortar).
  (X1) Structures subject to dry internal conditions (zinc coated steel, stainless steel A2 resp. A4 or high corrosion resistant steel).
- (X2) Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel A4 or high corrosion resistant steel).
- (X3) Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

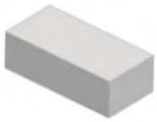
Use conditions in respect of installation and use:
- Category d/d: Installation and use in dry masonry
- Category w/w: Installation and use in wet masonry (incl. w/d installation in wet masonry and use in dry masonry)

Design:
- Verifiable calculation notes and drawings are prepared taking account the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings.
- The anchorage are designed in accordance with the EOTA Technical Report TR 054, Design method A under the responsibility of an engineer experienced in anchorages and masonry work.

Installation:
- Dry or wet structures
- Anchor Installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Tekno Injection system for masonry **TEKNOBOND 401V, FAST, TROPIC, BLUE**	**Annex B 1**
Intended use Specifications	

Table B1: Overview brick types and properties with corresponding fastening elements (Anchors and Sleeves)

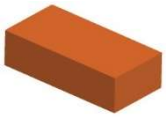
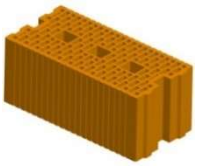
Brick-Nr.	Brick type	picture	Brick size Length x width x height [mm]	Compressive strength [N/mm²]	Bulk density [kg/dm³]	Sleeve - Anchor type	Annex
Autoclaved aerated concrete units according EN 771-4							
1	Autoclaved Aerated Concrete AAC2		599 x 375 x 249	2	0,35	M8 / M10 / M12 / M16	C4 / C5
2	Autoclaved Aerated Concrete AAC4		499 x 375 x 249	4	0,5	M8 / M10 / M12 / M16	C6 / C7
3	Autoclaved Aerated Concrete AAC6		499 x 240 x 249	6	0,6	M8 / M10 / M12 / M16	C8 / C9
Calcium silicate masonry units according EN 771-2							
4	Calcium silicate solid brick KS-NF		240 x 115 x 71	10 20 27	2,0	M8 / M10 / M12 / M16 SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16 SH 20x200 – M12 / M16	C10 / C11
5	Calcium silicate hollow brick KS L-3DF		240 x 175 x 113	8 12 14	1,4	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16 SH 20x200 – M12 / M16	C12 / C13
6	Calcium silicate hollow brick KS L-12DF		498 x 175 x 238	10 12 16	1,4	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x130 – M12 / M16	C14 / C15

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Intended use
Brick types and properties with corresponding fastening elements

Annex B 2

Table B1: Overview brick types and properties with corresponding fastening elements (Anchors and Sleeves)

Brick-Nr.	Brick type	picture	Brick size Length x width x height [mm]	Compressive strength [N/mm²]	Bulk density [kg/dm³]	Sleeve - Anchor type	Annex
Clay masonry units according EN 771-1							
7	Clay solid brick Mz – DF		240 x 115 x 55	10 20 28	1,64	M8 / M10 / M12 / M16 SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16 SH 20x200 – M12 / M16	C16 / C17
8	Clay hollow brick HLz-16DF		497 x 240 x 238	6 9 12 14	0,83	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16 SH 20x200 – M12 / M16	C18 / C19
9	Clay hollow brick Porotherm Homebric		500 x 200 x 299	6 8 10	0,68	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16	C20 / C21
10	Clay hollow brick BGV Thermo		500 x 200 x 314	4 6 10	0,62	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16	C22 / C23
11	Clay hollow brick Calibric Th		500 x 200 x 314	6 9 12	0,62	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16	C24 / C25
12	Clay hollow brick Urbanbric		560 x 200 x 274	6 9	0,74	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16	C26 / C27

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Intended use
Brick types and properties with corresponding fastening elements

Annex B 3

Table B1: Overview brick types and properties with corresponding fastening elements (Anchors and Sleeves)

Brick-Nr.	Brick type	picture	Brick size Length x width x height [mm]	Compressive strength [N/mm²]	Bulk density [kg/dm³]	Sleeve - Anchor type	Annex
Clay masonry units according EN 771-1							
13	Clay hollow brick Blocchi Leggeri		250 x 120 x 250	4 6 8	0,55	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16 SH 20x200 – M12 / M16	C28 / C29
14	Clay hollow brick Doppio Uni		250 x 120 x 120	10 16 20 28	0,92	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16 SH 20x200 – M12 / M16	C30 / C31
Light weight concrete according EN 771-3							
15	Hollow light weight concrete Bloc creux B40		494 x 200 x 190	4	0,80	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16	C32 / C33
16	Solid light weight concrete		300 x 123 x 248	2	0,63	M8 / M10 / M12 / M16	C34 / C35
17	Hollow light weight Leca Lex harkko RUH-200		498 x 200 x 195	2,7	0,62	SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16	C36 / C37
18	Solid light weight Leca Lex RUH-200 Kulma		498 x 200 x 195	3	0,62	M8 / M10 / M12 / M16 SH 12x80 – M8 SH 16x85 – M8 / M10 SH 16x130 – M8 / M10 SH 16x130/330 - M8 / M10 SH 20x85 – M12 / M16 SH 20x130 – M12 / M16	C38 / C39

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Intended use
Brick types and properties with corresponding fastening elements

Annex B 4

Installation: Steel brush RBT

Table B2: Installation parameters in Autoclaved Aerated Concrete AAC and solid masonry (without sleeve)

Threaded rod			**M8**	**M10**	**M12**	**M16**
Nominal drill hole diameter	d_0	[mm]	10	12	14	18
Drill hole depth	h_0	[mm]	80	90	100	100
Effective anchorage depth	$h_{ef} = h_{nom}$	[mm]	80	90	100	100
Minimum wall thickness	h_{min}	[mm]	h_{ef} + 30			
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	9	12	14	18
Diameter of Steel brush	$d_b \geq$	[mm]	RBT10	RBT12	RBT14	RBT18
			12	14	16	20
Minimum diameter of steel brush	$d_{b,min}$	[mm]	10,5	12,5	14,5	18,5
Max torque moment	T_{inst}	[Nm]	See parameters of brick Annex C4 to Annex C39			

Table B3: Installation parameters in solid and hollow masonry (with sleeve)

Threaded rod			**M8**	**M8 / M10**			**M12 / M16**		
Sleeve		[mm]	**SH12x80**	**SH16x85**	**SH16x130**	**SH16x130/ 330**	**SH20x85**	**SH20x130**	**SH20x200**
Nominal drill hole diameter	d_0	[mm]	12	16	16	16	20	20	20
Drill hole depth	h_o	[mm]	85	90	135	135 +t_{fix} [1)]	90	135	205
Effective anchorage depth	$h_{ef} = h_{nom}$	[mm]	80	85	130	130	85	130	200
Minimum wall thickness	h_{min}	[mm]	115	115	195	195	115	195	240
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	9	9 (M8) / 12 (M10)			14 (M12) / 18 (M16)		
Diameter of brush	$d_b \geq$	[mm]	RBT12	RBT16			RBT20		
			14	18			22		
Minimum diameter of brush	$d_{b,min}$	[mm]	12,5	16,5			20,5		
Max torque moment	T_{inst}	[Nm]	See parameters of brick Annex C4 to Annex C39						

[1)] t_{fix} < 200 mm

Tekno Injection system for masonry **TEKNOBOND 401V, FAST, TROPIC, BLUE**	
Intended use Installation parameters and cleaning brush	**Annex B 5**

Table B4: **Maximum working time and minimum curing time**

	TEKNOBOND 401V TROPIC		TEKNOBOND 401V, BLUE[1)]		TEKNOBOND 401V FAST	
Temperature in the base material	Max. working time	Min. curing time	Max. working time	Min. curing time	Max. working time	Min. curing time
0°C to +4°C			45 min	3 h	25 min	80 min
+5°C to +9°C			25 min	2 h	10 min	45 min
+10°C to +14°C	30 min	5 h	20 min	100 min	4 min	25 min
+15°C to +19°C	20 min	210 min	15 min	80 min	3 min	20 min
+20°C to +29°C	15 min	145 min	6 min	45 min	2 min	15 min
+30°C to +34°C	10 min	80 min	4 min	25 min		
+35°C to +39°C	6 min	45 min	2 min	20 min		
+40°C to +44°C	4 min	25 min				
+45°C	2 min	20 min				
Cartridge temperature	+5°C to +45°C		+5°C to +40°C		-5°C to +30°C	

[1)] The TEKNOBOND 401V BLUE injection mortar has a curing time proof by changing the color from blue to gray after curing minimum time. The curing time proof is only valid for the standard version of the mortar.

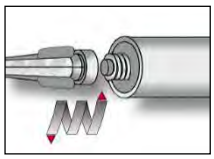
Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Intended use
Working and curing time

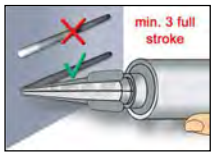
Annex B 6

Installation instructions

Preparation of cartridge

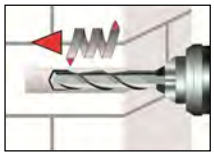


1. Remove the cap and attach the supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. In case of a foil tube cartridge, cut off the clip before use. For every working interruption longer than the recommended working time (Table B4) as well as for new cartridges, a new static-mixer shall be used.

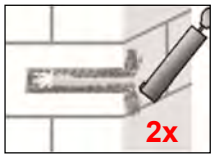


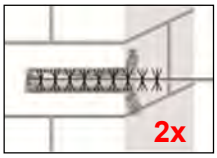
2. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes, for foil tube cartridges six full strokes, and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey or blue (TEKNOBOND 401V BLUE) colour.

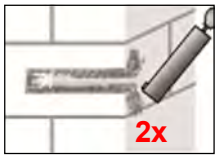
Installation in solid masonry (without sleeve)



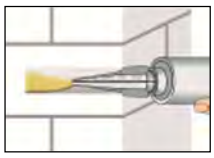
3. Holes to be drilled perpendicular to the surface of the base material by using a hard-metal tipped hammer drill bit. Drill a hole, with drill method according to Annex C4 – C39, into the base material, with nominal drill hole diameter and bore hole depth acc. to the size and embedment depth required by the selected anchor. In case of aborted drill hole the drill hole shall be filled with mortar.



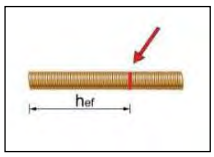


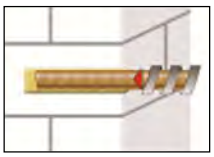


4. Blow out from the bottom of the drill hole two times. Attach the appropriate sized brush (> $d_{b,min}$ Table B2 or B3) to a drilling machine or a battery screwdriver, brush the hole clean two times, and finally blow out the hole again two times.

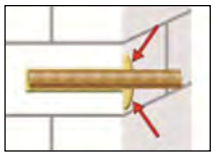


5. Starting from the bottom or back of the cleaned anchor hole fill the hole up to approximately two-thirds with adhesive. Slowly withdraw the static mixing nozzle as the hole fills to avoid creating air pockets.
Observe the gel-/ working times given in Table B4.

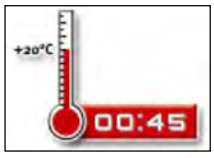




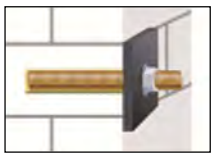
6. The position of the embedment depth shall be marked on the threaded rod. Push the threaded rod into the drill hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached. The anchor shall be free of dirt, grease, oil or other foreign material.



7. Be sure that the annular gap is fully filled with mortar. If no excess mortar is visible at the top of the hole, the application has to be renewed.



8. Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B4).

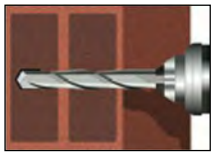


9. After full curing, the fixture can be installed with up to the max. torque
(see parameters of brick Annex C5 to Annex C39) by using a calibrated torque wrench.

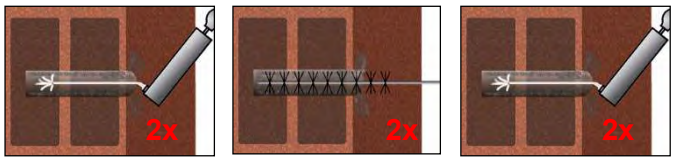
Tekno Injection system for masonry **TEKNOBOND 401V, FAST, TROPIC, BLUE**	
Intended use Installation instruction Solid masonry and Autoclaved Aerated Concrete	**Annex B 7**

Installation instructions (continuation)

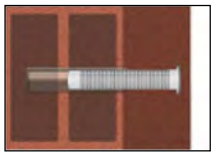
Installation in solid and hollow masonry (with sleeve)



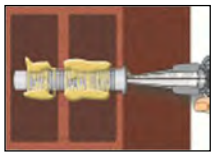
3. Holes to be drilled perpendicular to the surface of the base material by using a hard-metal tipped hammer drill bit. Drill a hole, with drill method according to Annex C4 – C39, into the base material, with nominal drill hole diameter and drill hole depth acc. to the size and embedment depth required by the selected anchor. In case of aborted drill hole the drill hole shall be filled with mortar.



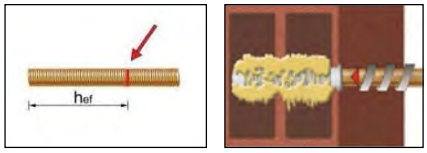
4. Blow out from the bottom of the drill hole two times. Attach the appropriate sized brush (> $d_{b,min}$ Table B2 or B3) to a drilling machine or a battery screwdriver, brush the hole clean two times, and finally blow out the hole again two times.



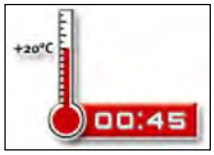
5. Insert the sleeve flush with the surface of the masonry. Only use sleeves that have the right length. Never cut the sleeve except the sleeve 16x130/330. For installing the sleeve 16x130/330 measure the required length of sleeve, cut the sleeve from the top and set the cap on it before pushing it through the fixing element.



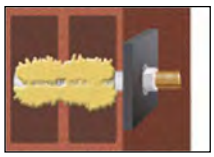
6. Starting from the bottom or back fill the sleeve with adhesive. For quantity of mortar attend cartridges label or installation instructions.
   Observe the gel-/ working times given in Table B4.



7. The position of the embedment depth shall be marked on the threaded rod. Push the threaded rod into the drill hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached. The anchor shall be free of dirt, grease, oil or other foreign material.



8. Allow the adhesive to cure to the specified curing time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B4).



9. After full curing, the fixture can be installed with up to the max. torque (see parameters of brick Annex C5 to Annex C39) by using a calibrated torque wrench.

Tekno Injection system for masonry **TEKNOBOND 401V, FAST, TROPIC, BLUE**	**Annex B 8**
Intended use Installation instructions (hollow brick) and Solid lightweight Concrete	

Table C1: β-factors for job-site testing under tension loading

Brick-Nr.	Installation & Use conditions	Anchor size	β-factor	
			T_a: 24°C / 40°C	T_b: 50°C / 80°C
1-3	d/d	M8	0,82	0,70
		M10		
		M12	0,70	0,60
		M16		
	w/w	M8	0,82	0,70
		M10	0,63	0,54
		M12	0,48	0,41
		M16		
4-18	d/d w/d w/w	For all anchor	0,72	0,50

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performances
β-factors for job site testing under tension load

Annex C 1

Table C2: Characteristic tension, shear resistance and bending moment of threaded rod

Size			M8	M10	M12	M16
Characteristic tension resistance						
steel, property class 4.6 [2]	$N_{Rk,s}$	[kN]	15 (13)	23 (21)	34	63
	γ_{Ms} [1]	[-]	2,0			
steel, property class 4.8 [2]	$N_{Rk,s}$	[kN]	15 (13)	23 (21)	34	63
	γ_{Ms} [1]	[-]	1,5			
steel, property class 5.6 [2]	$N_{Rk,s}$	[kN]	18 (17)	29 (27)	42	79
	γ_{Ms} [1]	[-]	2,0			
steel, property class 5.8 [2]	$N_{Rk,s}$	[kN]	18 (17)	29 (27)	42	79
	γ_{Ms} [1]	[-]	1,5			
steel, property class 8.8 [2]	$N_{Rk,s}$	[kN]	29 (27)	46 (43)	67	126
	γ_{Ms} [1]	[-]	1,5			
Stainless steel A2 / A4 / HCR, property class 70	$N_{Rk,s}$	[kN]	26	41	59	110
	γ_{Ms} [1]	[-]	1,87			
Stainless steel A4 / HCR, property class 80	$N_{Rk,s}$	[kN]	29	46	67	126
	γ_{Ms} [1]	[-]	1,6			
Characteristic shear resistance						
steel, property class 4.6 [2]	$V_{Rk,s}$	[kN]	7 (7)	12 (11)	17	31
	γ_{Ms} [1]	[-]	1,67			
steel, property class 4.8 [2]	$V_{Rk,s}$	[kN]	7 (7)	12 (11)	17	31
	γ_{Ms} [1]	[-]	1,25			
steel, property class 5.6 [2]	$V_{Rk,s}$	[kN]	9 (8)	15 (13)	21	39
	γ_{Ms} [1]	[-]	1,67			
steel, property class 5.8 [2]	$V_{Rk,s}$	[kN]	9 (8)	15 (13)	21	39
	γ_{Ms} [1]	[-]	1,25			
steel, property class 8.8 [2]	$V_{Rk,s}$	[kN]	15 (13)	23 (21)	34	63
	γ_{Ms} [1]	[-]	1,25			
Stainless steel A2 / A4 / HCR, property class 70	$V_{Rk,s}$	[kN]	13	20	30	55
	γ_{Ms} [1]	[-]	1,56			
Stainless steel A4 / HCR, property class 80	$V_{Rk,s}$	[kN]	15	23	34	63
	γ_{Ms} [1]	[-]	1,33			
Characteristic bending moment						
steel, property class 4.6 [2]	$M_{Rk,s}$	[Nm]	15 (13)	30 (27)	52	133
	γ_{Ms} [1]	[-]	1,67			
steel, property class 4.8 [2]	$M_{Rk,s}$	[Nm]	15 (13)	30 (27)	52	133
	γ_{Ms} [1]	[-]	1,25			
steel, property class 5.6 [2]	$M_{Rk,s}$	[Nm]	19 (16)	37 (33)	65	166
	γ_{Ms} [1]	[-]	1,67			
steel, property class 5.8 [2]	$M_{Rk,s}$	[Nm]	19 (16)	37 (33)	65	166
	γ_{Ms} [1]	[-]	1,25			
steel, property class 8.8 [2]	$M_{Rk,s}$	[Nm]	30 (26)	60 (53)	105	266
	γ_{Ms} [1]	[-]	1,25			
Stainless steel A2 / A4 / HCR, property class 70	$M_{Rk,s}$	[Nm]	26	52	92	232
	γ_{Ms} [1]	[-]	1,56			
Stainless steel A4 / HCR, property class 80	$M_{Rk,s}$	[Nm]	30	60	105	266
	γ_{Ms} [1]	[-]	1,33			

[1] In absence of national regulations

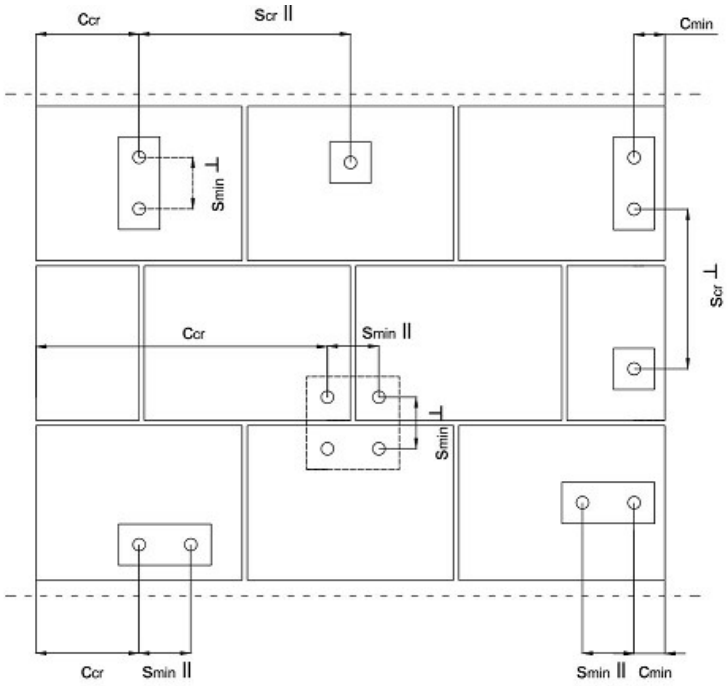
[2] Values in brackets valid for hot dipped galvanized undersized threaded rods with smaller stress area A_s according to EN ISO 10684:2004+AC:2009

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

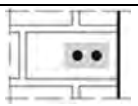
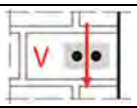
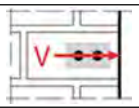
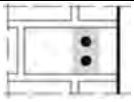
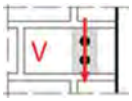
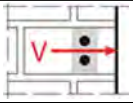
Performances
Characteristic tension, shear resistance and bending moment of threaded rod

Annex C 2

Spacing and edge distances



c_{cr} = Characteristic edge distance
c_{min} = Minimum edge distance
s_{cr} = Characteristic spacing
s_{min} = Minimum spacing
$s_{cr\,||}$; ($s_{min\,||}$) = Characteristic (minimum) spacing for anchors placed parallel to bed joint
$s_{cr\,\perp}$; ($s_{min\,\perp}$) = Characteristic (minimum) spacing for anchors placed perpendicular to bed joint

Load direction / Anchor position	Tension load	Shear load parallel to free edge	Shear load perpendicular to free edge
Anchors places parallel to bed joint $s_{cr,||}$; ($s_{min,||}$)			
Anchors places perpendicular to bed joint $s_{cr,\perp}$; ($s_{min,\perp}$)			

$\alpha_{g,N,||}$ = Group factor in case of tension load for anchors placed parallel to the bed joint
$\alpha_{g,V,||}$ = Group factor in case of shear load for anchors placed parallel to the bed joint
$\alpha_{g,N,\perp}$ = Group factor in case of tension load for anchors placed perpendicular to the bed joint
$\alpha_{g,V,\perp}$ = Group factor in case of shear load for anchors placed perpendicular to the bed joint

Group of two anchors: $N^{g}_{Rk} = \alpha_{g,N} * N_{RK}$ and $V^{g}_{Rk} = \alpha_{g,V} * V_{Rk}$
Group of four anchors: $N^{g}_{Rk} = \alpha_{g,N,||} * \alpha_{g,N,\perp} * N_{RK}$ and $V^{g}_{Rk} = \alpha_{g,V,||} * \alpha_{g,V,\perp} * V_{Rk}$
($N_{Rk:}$ $N_{Rk,b}$ or $N_{Rk,b,j}$ for c_{cr})
($V_{Rk:}$ $V_{Rk,c}$; $V_{Rk,c,j}$; $V_{Rk,b}$ or $V_{Rk,b,j}$ for c_{cr})
(with the relevant α_g)

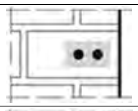
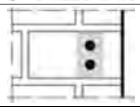
Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performances
Edge distance and anchor spacing

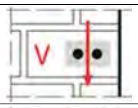
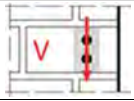
Annex C 3

Group factor, valid for all brick types

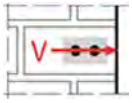
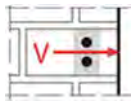
Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	s_{cr}	$\alpha_{g,N,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	s_{cr}	$\alpha_{g,N,\perp}$		2,0

Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	s_{cr}	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	s_{cr}	$\alpha_{g,V,\perp}$		2,0

Group factor for anchor group in case of shear loading perpendicular to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	s_{cr}	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	s_{cr}	$\alpha_{g,V,\perp}$		2,0

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performances
Group factor

Annex C 4

Brick type: Autoclaved Aerated Concrete – AAC2

Table C3: Description

Brick type	Autoclaved Aerated Concrete AAC2
Bulk density [kg/dm^3]	0,35
Compressive strength [N/mm^2]	2
Code	EN 771-4
Producer (country code)	e.g. Ytong (CZ)
Brick dimensions [mm]	599 x 375 x 249
Drilling method	Rotary drilling

Table C4: Installation parameter (Edge and spacing distances)

Anchor size	**Effective anchorage depth**	**Edge distance**	**Spacing**	**Maximum installation torque**
	h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ II} = s_{min\ \perp}$	$T_{inst,max}$
	[mm]			[Nm]
M8	80	120	240	2
M10	90	135	270	
M12	100	150	300	
M16	100	150	300	

Table C5: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,29	0,58	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	1,23	1,84
90		0,23	0,46		0,87	1,31
100		0,39	0,79		1,29	1,94

Tekno Injection system for masonry **TEKNOBOND 401V, FAST, TROPIC, BLUE**	
Performance Autoclaved Aerated Concrete – AAC2 Brick description, drawing, Installation parameters, Displacements	**Annex C 5**

Brick type: Autoclaved Aerated Concrete AAC2

Table C6: Characteristic values of resistance under tension and shear loads

Anchor size	Effective anchorage depth	Characteristic resistance				
		Use conditions				
		d/d		w/d w/w		d/d w/d w/w
		40°C / 24°C	80°C / 50°C	40°C / 24°C	80°C / 50°C	For all temperature range
	h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
	[mm]	[kN]				
Compressive strength $f_b \geq 2$ N/mm²						
M8	80	0,9	0,9	0,9	0,9	1,5
M10	90	0,9	0,9	0,9	0,75	2,0
M12	100	1,5	1,5	1,2	0,9	2,5
M16	100	1,5	1,5	1,2	0,9	3,5

[1)] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2)] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Autoclaved Aerated Concrete – AAC2
Characteristic values of resistance under tension and shear load

Annex C 6

Brick type: Autoclaved Aerated Concrete AAC4

Table C7: Description

Brick type	Autoclaved Aerated Concrete AAC4
Bulk density [kg/dm^3]	0,50
Compressive strength [N/mm^2]	4
Code	EN 771-4
Producer (country code)	e.g. Ytong (CZ)
Brick dimensions [mm]	499 x 375 x 249
Drilling method	Rotary drilling

Table C8: Installation parameter (Edge and spacing distances)

Anchor size	**Effective anchorage depth**	**Edge distance**	**Spacing**	**Maximum installation torque**
	h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ ll} = s_{min\ \perp}$	$T_{inst,max}$
	[mm]			[Nm]
M8	80	120	240	2
M10	90	135	270	
M12	100	150	300	
M16	100	150	300	

Table C9: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,23	0,47	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	1,23	1,84
90		0,58	1,17		0,87	1,31
100		0,10	0,21		1,29	1,94

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Autoclaved Aerated Concrete – AAC4
Brick description, drawing,
Installation parameters, Displacement

Annex C 7

Brick type: Autoclaved Aerated Concrete AAC4

Table C10: Characteristic values of resistance under tension and shear loads

Anchor size	Effective anchorage depth	Characteristic resistance				
		Use conditions				
		d/d		w/d w/w		d/d w/d w/w
		40°C / 24°C	80°C / 50°C	40°C / 24°C	80°C / 50°C	For all temperature range
	h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
	[mm]	[kN]				
Compressive strength $f_b \geq 4$ N/mm²						
M8	80	0,9	0,9	0,9	0,9	1,5
M10	90	2,5	2,0	1,5	1,5	2,0
M12	100	2,5	2,0	2,0	1,5	2,5
M16	100	3,5	3,0	2,0	2,0	3,5

[1)] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2)] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Autoclaved Aerated Concrete – AAC4
Characteristic values of resistance under tension and shear load

Annex C 8

Brick type: Autoclaved Aerated Concrete AAC6

Table C11: Description

Brick type	Autoclaved Aerated Concrete AAC6
Bulk density [kg/dm^3]	0,60
Compressive strength [N/mm^2]	6
Code	EN 771-4
Producer (country code)	e.g. Porit (DE)
Brick dimensions [mm]	499 x 240 x 249
Drilling method	Rotary drilling

Table C12: Installation parameter (Edge and spacing distances)

Anchor size	**Effective anchorage depth**	**Edge distance**	**Spacing**	**Maximum installation torque**
	h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\,II} = s_{min\,\perp}$	$T_{inst,max}$
	[mm]			[Nm]
M8	80	120	240	2
M10	90	135	270	
M12	100	150	300	
M16	100	150	300	

Table C13: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,54	1,09	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	0,32	0,48
90		0,85	1,69		1,49	2,23
100		0,10	0,19		1,67	2,50

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Autoclaved Aerated Concrete – AAC6
Brick description, drawing,
Installation parameters, Displacements

Annex C 9

Brick type: Autoclaved Aerated Concrete AAC6

Table C14: Characteristic values of resistance under tension and shear loads

Anchor size	Effective anchorage depth	Characteristic resistance				
		Use conditions				
		d/d		w/d w/w		d/d w/d w/w
		40°C / 24°C	80°C / 50°C	40°C / 24°C	80°C / 50°C	For all temperature range
	h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
	[mm]	[kN]				
Compressive strength $f_b \geq 6$ N/mm²						
M8	80	2,0	2,0	2,0	2,0	5,5
M10	90	3,0	2,5	2,5	2,0	9,0
M12	100	4,5	3,5	3,0	2,5	9,0
M16	100	5,5	4,5	3,5	3,0	11,0

[1)] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2)] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Autoclaved Aerated Concrete – AAC6
Characteristic values of resistance under tension and shear load

Annex C 10

Brick type: Calcium silicate solid brick KS-NF

Table C15: Description

Brick type	Calcium silicate solid brick KS-NF	
Bulk density [kg/dm³]	2,0	
Compressive strength [N/mm²]	10, 20 or 27	
Code	EN 771-2	
Producer (country code)	e.g. Wemding (DE)	
Brick dimensions [mm]	240 x 115 x 71	
Drilling method	Hammer drilling	

Table C16: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	**Edge distance**	**Spacing**	**Maximum installation torque**
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ ll} = s_{min\ \perp}$	$T_{inst,max}$
		[mm]			[Nm]
M8	-	80	120	240	10
M10	-	90	135	270	20
M12 / M16	-	100	150	300	
M8	SH 12x80	80	120	240	10
	SH 16x85	85	127	255	
M10	SH 16x85	85	127	255	20
M8 / M10	SH 16x130	130	195	390	
	SH 16x130/330	130	195	390	
M12 / M16	SH 20x85	85	127	255	
	SH 20x130	130	195	390	
	SH 20x200	200	300	600	

Table C17: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,08	0,16	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	3,07	4,61
85		0,26	0,52		1,46	2,19
90		0,09	0,18		1,50	2,25
100		0,10	0,20		1,03	1,53
130 ; 200		0,22	0,44		1,16	1,74

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Calcium solid brick KS-NF
Brick description, drawing,
Installation parameters, Displacements

Annex C 11

Brick type: Calcium silicate solid brick KS-NF

Table C18: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d; w/d; w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1]	N_{Rk} [1]	$V_{Rk,b}$ [2]
		[mm]	[kN]		
Compressive strength $f_b \geq 10$ N/mm²					
M8	-	80	3,0	2,0	3,0
M10	-	90	3,0	2,0	3,0
M12	-	100	4,0	2,5	3,5
M16	-	100	3,0	2,0	3,5
M8	SH 12x80	80	2,5	2,0	2,5
	SH 16x85	85	2,5	2,0	3,0
	SH16x130 / SH16x130/330	130	4,0	2,5	4,0
M10	SH 16x85	85	2,5	2,0	3,0
	SH16x130/330	130	4,5	3,0	4,0
M12 / M16	SH 20x85	85	2,5	2,0	3,0
	SH 20x130 / SH 20x200	130 / 200	4,5	2,5	4,0
Compressive strength $f_b \geq 20$ N/mm²					
M8	-	80	4,5	3,0	4,5
M10	-	90	4,5	3,0	4,5
M12	-	100	5,5	3,5	5,0
M16	-	100	4,5	3,0	5,0
M8	SH 12x80	80	4,0	2,5	4,0
	SH 16x85	85	4,0	2,5	4,5
	SH16x130 / SH16x130/330	130	6,0	3,5	5,5
M10	SH 16x85	85	4,0	2,5	4,5
	SH 16x130/330	130	6,0	4,0	5,5
M12 / M16	SH 20x85	85	4,0	2,5	5,0
	SH 20x130 / SH 20x200	130 / 200	6,0	4,0	5,5
Compressive strength $f_b \geq 27$ N/mm²					
M8	-	80	5,5	3,5	5,0
M10	-	90	5,5	3,5	5,5
M12	-	100	6,5	4,5	6,0
M16	-	100	5,5	3,5	6,0
M8	SH 12x80	80	4,5	3,0	4,5
	SH 16x85	85	4,5	3,0	5,5
	SH16x130 / SH16x130/330	130	6,5	4,5	6,5
M10	SH 16x85	85	4,5	3,0	5,5
	SH 16x130/330	130	6,5	4,5	6,5
M12 / M16	SH 20x85	85	4,5	3,0	5,5
	SH 20x130 / SH 20x200	130 / 200	6,5	4,5	6,5

[1] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Calcium solid brick KS-NF
Characteristic values of resistance under tension and shear load

Annex C 12

Brick type: Calcium silicate hollow brick KS L-3DF

Table C19: Description

Brick type	Calcium silicate hollow brick KS L-3DF
Bulk density [kg/dm³]	1,4
Compressive strength [N/mm²]	8, 12 or 14
Code	EN 771-2
Producer (country code)	e.g. Wemding (DE)
Brick dimensions [mm]	240 x 175 x 113
Drilling method	Rotary drilling

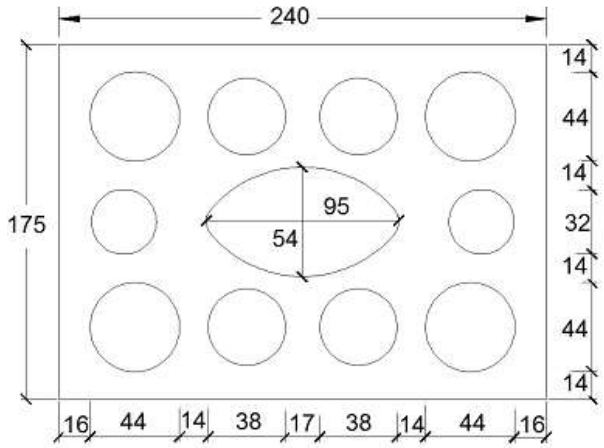


Table C20: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ II}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	240	113	8
M8 / M10	SH 16x85	85				
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				
	SH 20x200	200				

Table C21: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,36	0,73	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	0,82	1,23
85		1,62	3,24		1,83	2,75
130 ; 200		1,70	3,40		1,98	2,98

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Calcium hollow brick KS L-3DF
Brick description, drawing,
Installation parameters, Displacements

Annex C 13

Brick type: Calcium silicate hollow brick KS L-3DF

Table C22: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1]	N_{Rk} [1]	$V_{Rk,b}$ [2]
		[mm]	[kN]		
Compressive strength $f_b \geq 8$ N/mm²					
M8	SH 12x80	80	1,5	0,9	2,0
	SH 16x85	85	1,5	0,9	2,5
	SH 16x130	130	2,5	1,5	3,0
	SH 16x130/330	130	2,5	1,5	3,0
M10	SH 16x85	85	1,5	0,9	2,5
	SH 16x130	130	2,5	1,5	3,0
	SH 16x130/330	130	2,5	1,5	3,0
M12	SH 20x85	85	1,5	0,9	3,0
	SH 20x130 / SH 20x200	130 / 200	2,5	1,5	3,0
M16	SH 20x85	85	1,5	0,9	3,0
	SH 20x130 / SH 20x200	130 / 200	2,5	1,5	4,0
Compressive strength $f_b \geq 12$ N/mm²					
M8	SH 12x80	80	2,0	1,2	2,5
	SH 16x85	85	2,0	1,2	3,5
	SH 16x130	130	3,5	2,0	4,5
	SH 16x130/330	130	3,5	2,0	4,5
M10	SH 16x85	85	2,0	1,2	3,5
	SH 16x130	130	3,5	2,0	4,5
	SH 16x130/330	130	3,5	2,0	4,5
M12	SH 20x85	85	2,0	1,2	3,5
	SH 20x130 / SH 20x200	130 / 200	3,5	2,0	4,5
M16	SH 20x85	85	2,0	1,2	3,5
	SH 20x130 / SH 20x200	130 / 200	3,5	2,0	5,0
Compressive strength $f_b \geq 14$ N/mm²					
M8	SH 12x80	80	2,5	1,5	3,0
	SH 16x85	85	2,5	1,5	4,0
	SH 16x130	130	4,0	3,0	5,0
	SH 16x130/330	130	4,0	3,0	5,0
M10	SH 16x85	85	2,5	1,5	4,0
	SH 16x130	130	4,0	3,0	5,0
	SH 16x130/330	130	4,0	3,0	5,0
M12	SH 20x85	85	2,5	1,5	4,5
	SH 20x130 / SH 20x200	130 / 200	4,0	3,0	5,0
M16	SH 20x85	85	2,5	1,5	4,5
	SH 20x130 / SH 20x200	130 / 200	4,0	3,0	6,0

[1] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Calcium hollow brick KS L-3DF
Characteristic values of resistance under tension and shear load

Annex C 14

Brick type: Calcium silicate hollow brick KS L-12DF

Table C23: Description

Brick type	Calcium silicate hollow brick KS L-12DF
Bulk density [kg/dm³]	1,40
Compressive strength [N/mm²]	10, 12 or 16
Code	EN 771-2
Producer (country code)	e.g. Wemding (DE)
Brick dimensions [mm]	498 x 175 x 238
Drilling method	Rotary drilling

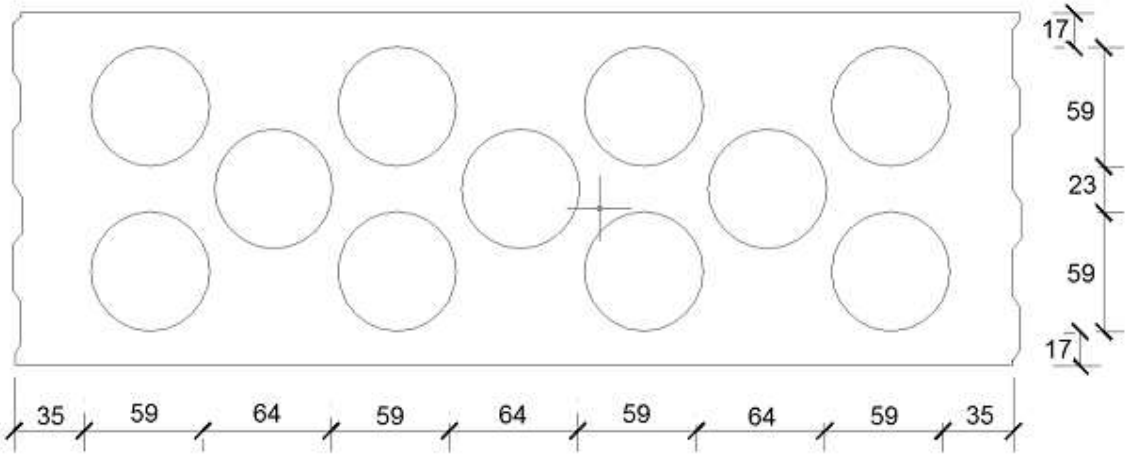


Table C24: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ II}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	498	238	2
M8 / M10	SH 16x85	85				4
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				

Table C25: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,21	0,42	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	1,77	2,66
85		0,13	0,26		3,89	5,83
130		0,22	0,44		4,35	6,52

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Calcium hollow brick KS L-12DF
Brick description, drawing,
Installation parameters, Displacement

Annex C 15

Brick type: Calcium silicate hollow brick KS L-12DF

Table C26: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
		[mm]	[kN]		
Compressive strength $f_b \geq 10$ N/mm²					
M8	SH 12x80	80	0,4	0,3	3,0
	SH 16x85	85	1,2	0,9	6,0
	SH 16x130	130	3,5	2,5	7,0
	SH 16x130/330	130	3,5	2,5	7,0
M10	SH 16x85	85	1,2	0,9	6,0
	SH 16x130	130	3,5	2,5	7,0
	SH 16x130/330	130	3,5	2,5	7,0
M12 / M16	SH 20x85	85	1,2	0,9	6,0
	SH 20x130 / SH 20x200	130 / 200	3,5	2,5	7,0
Compressive strength $f_b \geq 12$ N/mm²					
M8	SH 12x80	80	0,4	0,3	3,5
	SH 16x85	85	1,5	0,9	7,0
	SH 16x130	130	4,5	3,0	8,0
	SH 16x130/330	130	4,5	3,0	8,0
M10	SH 16x85	85	1,5	0,9	7,0
	SH 16x130	130	4,5	3,0	8,0
	SH 16x130/330	130	4,5	3,0	8,0
M12 / M16	SH 20x85	85	1,5	0,9	7,0
	SH 20x130 / SH 20x200	130 / 200	4,5	3,0	8,0
Compressive strength $f_b \geq 16$ N/mm²					
M8	SH 12x80	80	0,5	0,4	4,0
	SH 16x85	85	2,0	1,2	9,0
	SH 16x130	130	5,5	3,5	10,0
	SH 16x130/330	130	5,5	3,5	10,0
M10	SH 16x85	85	2,0	1,2	9,0
	SH 16x130	130	5,5	3,5	10,0
	SH 16x130/330	130	5,5	3,5	10,0
M12 / M16	SH 20x85	85	2,0	1,2	8,5
	SH 20x130 / SH 20x200	130 / 200	5,5	3,5	10,0

1) For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

2) For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Calcium hollow brick KS L-12DF
Characteristic values of resistance under tension and shear load

Annex C 16

Brick type: Clay solid brick Mz-DF

Table C27: Description

Brick type	Clay solid brick Mz-DF
Bulk density [kg/dm³]	1,64
Compressive strength [N/mm²]	10, 20 or 28
Code	EN 771-1
Producer (country code)	e.g. Unipor (DE)
Brick dimensions [mm]	240 x 115 x 55
Drilling method	Hammer drilling

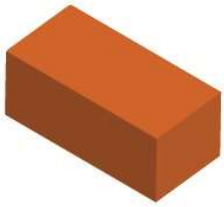


Table C28: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	**Edge distance**	**Spacing**	**Maximum installation torque**
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ II} = s_{min\ \perp}$	$T_{inst,max}$
		[mm]			[Nm]
M8	-	80	120	240	6
	SH 12x80	80	120	240	
	SH 16x85	85	127	255	
M10	-	90	135	270	10
M12 / M16	-	100	150	300	
M10	SH 16x85	85	127	255	8
	SH 16x130	130	195	390	
	SH 16x130/330	130	195	390	
M12 / M16	SH 20x85	85	127	255	
	SH 20x130	130	195	390	
	SH 20x200	200	300	600	

Table C29: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1{,}4 \bullet \gamma_M}$	0,12	0,24	$\frac{V_{Rk}}{1{,}4 \bullet \gamma_M}$	2,27	3,41
85		0,13	0,26		1,22	1,83
90		0,06	0,13		0,71	1,06
100		0,18	0,35		0,43	0,64
130 ; 200		0,42	0,85		1,22	1,83

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay solid brick Mz-DF
Brick description, drawing,
Installation parameters, Displacements

Annex C 17

Brick type: Clay solid brick Mz-DF

Table C30: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d; w/d; w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
		[mm]	[kN]		
Compressive strength $f_b \geq 10$ N/mm²					
M8	-	80	1,5	1,2	3,0
M10	-	90	1,5	1,2	3,5
M12	-	100	1,5	0,9	5,0
M16	-	100	2,5	1,5	5,0
M8	SH 12x80	80	2,0	1,5	3,0
	SH 16x85	85	2,0	1,5	3,0
	SH 16x130 / SH 16x130/330	130	3,0	2,0	3,0
M10	SH 16x85	85	2,0	1,5	3,5
	SH 16x130 / SH 16x130/330	130	3,0	2,0	3,5
M12 / M16	SH 20x85	85	2,0	1,5	3,5
	SH 20x130 / SH 20x200	130 / 200	3,0	2,0	3,5
Compressive strength $f_b \geq 20$ N/mm²					
M8	-	80	2,5	1,5	4,5
M10	-	90	2,5	1,5	5,5
M12	-	100	2,0	1,5	7,5
M16	-	100	3,5	2,5	7,5
M8	SH 12x80	80	3,0	2,0	4,0
	SH 16x85	85	3,0	2,0	4,5
	SH 16x130 / SH 16x130/330	130	4,0	2,5	4,5
M10	SH 16x85	85	3,0	2,0	5,0
	SH 16x130 / SH 16x130/330	130	4,5	3,0	5,0
M12 / M16	SH 20x85	85	3,0	2,0	5,0
	SH 20x130 / SH 20x200	130 / 200	4,5	3,0	5,0
Compressive strength $f_b \geq 28$ N/mm²					
M8	-	80	3,0	2,0	5,5
M10	-	90	3,0	2,0	6,5
M12	-	100	2,5	1,5	9,0
M16	-	100	4,5	3,0	9,0
M8	SH 12x80	80	3,5	2,5	5,0
	SH 16x85	85	3,5	2,5	5,0
	SH 16x130 / SH 16x130/330	130	5,0	3,5	5,0
M10	SH 16x85	85	3,5	2,5	6,0
	SH 16x130 / SH 16x130/330	130	5,0	3,5	6,0
M12 / M16	SH 20x85	85	3,5	2,5	6,0
	SH 20x130 / SH 20x200	130 / 200	5,0	3,5	6,0

1) For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

2) For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

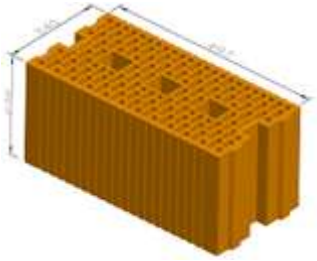
Performance Clay solid brick Mz-DF
Characteristic values of resistance under tension and shear load

Annex C 18

Brick type: Clay hollow brick HLz-16DF

Table C31: Description

Brick type	Clay hollow brick HLz-16DF
Bulk density [kg/dm³]	0,83
Compressive strength [N/mm²]	6, 9, 12 or 14
Code	EN 771-1
Producer (country code)	e.g. Unipor (DE)
Brick dimensions [mm]	497 x 238 x 240
Drilling method	Rotary drilling



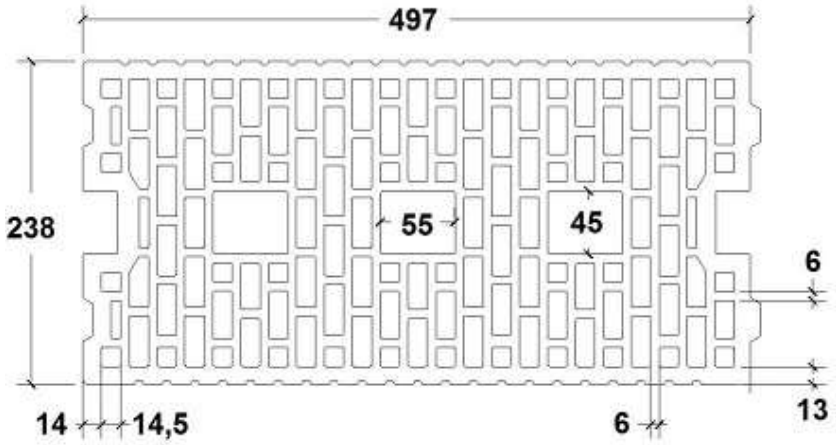


Table C32: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ ||}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	497	238	6
M8 / M10	SH 16x85	85				
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				
	SH 20x200	200				

Table C33: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,27	0,55	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	1,02	1,53
85		0,55	1,10		2,14	3,22
130 ; 200		0,19	0,38		2,26	3,39

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick HLz-16DF
Brick description, drawing,
Installation parameters, Displacements

Annex C 19

Brick type: Clay hollow brick HLz-16DF

Table C34: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d; w/d; w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
		[mm]	[kN]		
Compressive strength $f_b \geq 6$ N/mm²					
M8	SH 12x80	80	1,2	0,75	2,5
	SH 16x85	85	1,5	1,2	4,0
	SH 16x130	130	2,5	1,5	4,0
	SH 16x130/330	130	2,5	1,5	4,0
M10	SH 16x85	85	1,5	1,2	4,0
	SH 16x130	130	2,5	1,5	6,0
	SH 16x130/330	130	2,5	1,5	6,0
M12 / M16	SH 20x85	85	2,0	1,5	4,0
	SH 20x130 / SH 20x200	130/ 200	2,5	1,5	6,0
Compressive strength $f_b \geq 9$ N/mm²					
M8	SH 12x80	80	1,2	0,9	3,0
	SH 16x85	85	2,0	1,5	4,5
	SH 16x130	130	3,0	2,0	5,0
	SH 16x130/330	130	3,0	2,0	5,0
M10	SH 16x85	85	2,0	1,5	5,0
	SH 16x130	130	3,0	2,0	7,0
	SH 16x130/330	130	3,0	2,0	7,0
M12 / M16	SH 20x85	85	2,5	2,0	5,0
	SH 20x130 / SH 20x200	130/ 200	3,0	2,0	7,0
Compressive strength $f_b \geq 12$ N/mm²					
M8	SH 12x80	80	1,5	1,2	3,5
	SH 16x85	85	2,5	1,5	5,5
	SH 16x130	130	3,5	2,5	6,0
	SH 16x130/330	130	3,5	2,5	6,0
M10	SH 16x85	85	2,5	1,5	6,0
	SH 16x130	130	3,5	2,5	8,0
	SH 16x130/330	130	3,5	2,5	8,0
M12 / M16	SH 20x85	85	3,5	2,0	6,0
	SH 20x130 / SH 20x200	130/ 200	3,5	2,5	8,0
Compressive strength $f_b \geq 14$ N/mm²					
M8	SH 12x80	80	1,5	1,2	4,0
	SH 16x85	85	2,5	2,0	6,0
	SH 16x130	130	3,5	2,5	6,5
	SH 16x130/330	130	3,5	2,5	6,5
M10	SH 16x85	85	2,5	2,0	6,0
	SH 16x130	130	3,5	2,5	9,0
	SH 16x130/330	130	3,5	2,5	9,0
M12 / M16	SH 20x85	85	3,5	2,0	6,0
	SH 20x130 / SH 20x200	130/ 200	3,5	2,5	9,0

[1)] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2)] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick HLz-16DF
Characteristic values of resistance under tension and shear load

Annex C 20

Brick type: Clay hollow brick Porotherm Homebric

Table C35: Description

Brick type	Clay hollow brick Porotherm Homebric
Bulk density [kg/dm³]	0,68
Compressive strength [N/mm²]	6, 8 or 10
Code	EN 771-1
Producer (country code)	e.g. Wienerberger (FR)
Brick dimensions [mm]	500 x 200 x 299
Drilling method	Rotary drilling

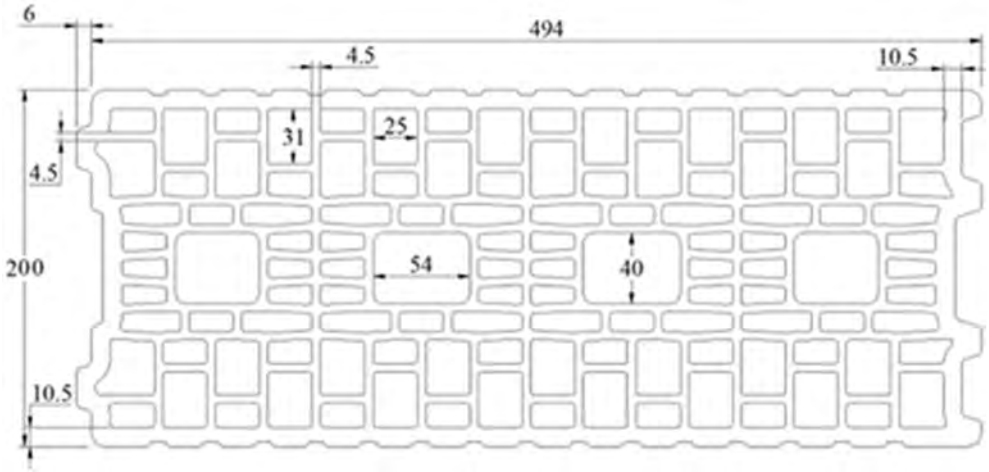


Table C36: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ II}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	500	299	2
M8 / M10	SH 16x85	85				6
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				

Table C37: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,65	1,29	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	1,26	1,89
85		0,52	1,04		1,89	2,84
130		0,45	0,90		1,48	2,23

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick Porotherm Homebric
Brick description, drawing,
Installation parameters, Displacements

Annex C 21

Brick type: Clay hollow brick Porotherm Homebric

Table C38: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
		[mm]	[kN]		
Compressive strength $f_b \geq 6$ N/mm²					
M8	SH 12x80	80	0,9	0,75	2,0
	SH 16x85	85	1,2	0,75	2,0
	SH 16x130	130	1,5	0,9	2,5
	SH 16x130/330	130	1,5	0,9	2,5
M10	SH 16x85	85	1,2	0,75	2,0
	SH 16x130	130	1,5	0,9	2,5
	SH 16x130/330	130	1,5	0,9	2,5
M12	SH 20x85	85	1,2	0,75	3,0
	SH 20x130	130	1,5	0,9	3,0
M16	SH 20x85	85	1,2	0,75	3,0
	SH 20x130	130	1,5	0,9	3,0
Compressive strength $f_b \geq 8$ N/mm²					
M8	SH 12x80	80	1,2	0,9	2,5
	SH 16x85	85	1,2	0,9	2,5
	SH 16x130	130	1,5	1,2	3,0
	SH 16x130/330	130	1,5	1,2	3,0
M10	SH 16x85	85	1,2	0,9	2,5
	SH 16x130	130	1,5	1,2	3,0
	SH 16x130/330	130	1,5	1,2	3,0
M12	SH 20x85	85	1,2	0,9	3,5
	SH 20x130	130	1,5	1,2	3,5
M16	SH 20x85	85	1,2	0,9	3,5
	SH 20x130	130	1,5	1,2	3,5
Compressive strength $f_b \geq 10$ N/mm²					
M8	SH 12x80	80	1,2	0,9	3,0
	SH 16x85	85	1,5	0,9	3,0
	SH 16x130	130	2,0	1,2	3,5
	SH 16x130/330	130	2,0	1,2	3,5
M10	SH 16x85	85	1,5	0,9	3,0
	SH 16x130	130	2,0	1,2	3,5
	SH 16x130/330	130	2,0	1,2	3,5
M12	SH 20x85	85	1,5	0,9	4,0
	SH 20x130	130	2,0	1,2	4,0
M16	SH 20x85	85	1,5	0,9	4,0
	SH 20x130	130	2,0	1,2	4,0

1) For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

2) For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

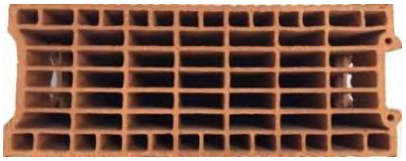
Performance Clay hollow brick Porotherm Homebric
Characteristic values of resistance under tension and shear load

Annex C 22

Brick type: Clay hollow brick BGV Thermo

Table C39: Description

Brick type	Clay hollow brick BGV Thermo
Bulk density [kg/dm³]	0,62
Compressive strength [N/mm²]	4, 6 or 10
Code	EN 771-1
Producer (country code)	e.g. Leroux (FR)
Brick dimensions [mm]	500 x 200 x 314
Drilling method	Rotary drilling



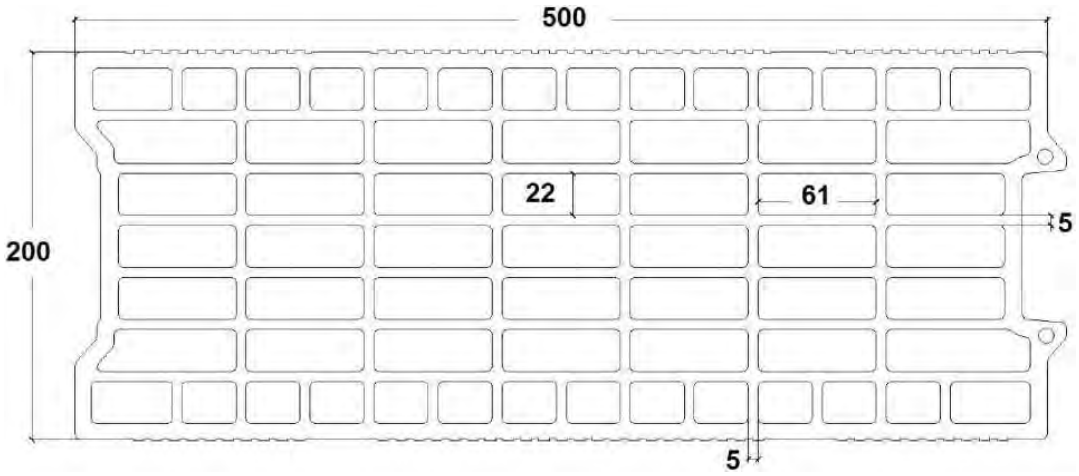


Table C40: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ ||}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	500	314	2
M8 / M10	SH 16x85	85				4
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				

Table C41: Displacement

Effective anchorage depth h_{ef}	N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,27	0,54	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	1,21	1,81
85		0,39	0,77		2,00	3,01
130		0,16	0,32		1,60	2,39

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick BGV Thermo
Brick description, drawing,
Installation parameters, Displacements

Annex C 23

Brick type: Clay hollow brick BGV Thermo

Table C42: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
		[mm]	[kN]		
Compressive strength $f_b \geq 4$ N/mm²					
M8	SH 12x80	80	0,5	0,4	2,0
	SH 16x85	85	0,75	0,5	2,0
	SH 16x130	130	0,9	0,75	2,5
	SH 16x130/330	130	0,9	0,75	2,5
M10	SH 16x85	85	0,75	0,5	2,0
	SH 16x130	130	1,2	0,75	2,5
	SH 16x130/330	130	1,2	0,75	2,5
M12	SH 20x85	85	0,75	0,5	2,0
	SH 20x130	130	1,2	0,75	2,5
M16	SH 20x85	85	0,9	0,6	2,0
	SH 20x130	130	1,2	0,75	2,5
Compressive strength $f_b \geq 6$ N/mm²					
M8	SH 12x80	80	0,6	0,5	2,0
	SH 16x85	85	0,9	0,6	2,5
	SH 16x130	130	1,2	0,9	3,0
	SH 16x130/330	130	1,2	0,9	3,0
M10	SH 16x85	85	0,9	0,6	2,5
	SH 16x130	130	1,5	0,9	3,0
	SH 16x130/330	130	1,5	0,9	3,0
M12	SH 20x85	85	0,9	0,6	3,0
	SH 20x130	130	1,5	0,9	3,0
M16	SH 20x85	85	1,2	0,75	3,0
	SH 20x130	130	1,5	0,9	3,0
Compressive strength $f_b \geq 10$ N/mm²					
M8	SH 12x80	80	0,9	0,6	3,0
	SH 16x85	85	1,2	0,9	3,5
	SH 16x130	130	1,5	1,2	4,0
	SH 16x130/330	130	1,5	1,2	4,0
M10	SH 16x85	85	1,2	0,9	3,5
	SH 16x130	130	1,5	1,2	4,0
	SH 16x130/330	130	1,5	1,2	4,0
M12	SH 20x85	85	1,2	0,75	3,5
	SH 20x130	130	1,5	1,2	4,0
M16	SH 20x85	85	1,5	0,9	3,5
	SH 20x130	130	1,5	1,2	4,0

[1)] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2)] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick BGV Thermo
Characteristic values of resistance under tension and shear load

Annex C 24

Brick type: Clay hollow brick Calibric Th

Table C43: Description

Brick type	Clay hollow brick Calibric Th
Bulk density [kg/dm³]	0,62
Compressive strength [N/mm²]	6, 9 or 12
Code	EN 771-1
Producer (country code)	e.g. Terreal (FR)
Brick dimensions [mm]	500 x 200 x 314
Drilling method	Rotary drilling

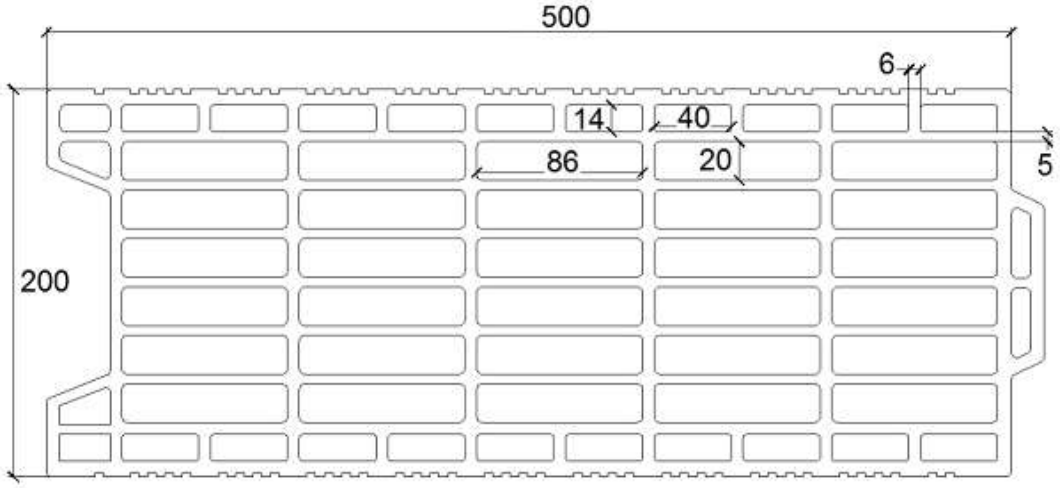


Table C44: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ ||}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	500	314	2
M8 / M10	SH 16x85	85				
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				

Table C45: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1{,}4 \bullet \gamma_M}$	0,48	0,96	$\frac{V_{Rk}}{1{,}4 \bullet \gamma_M}$	1,18	1,78
85		0,49	0,98		2,20	3,30
130		0,37	0,74		2,31	3,46

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick Calibric Th
Brick description, drawing,
Installation parameters, Displacements

Annex C 25

Brick type: Clay hollow brick Calibric Th

Table C46: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1]	N_{Rk} [1]	$V_{Rk,b}$ [2]
		[mm]	[kN]		
Compressive strength $f_b \geq 6$ N/mm²					
M8	SH 12x80	80	0,75	0,5	2,5
	SH 16x85	85	0,75	0,5	3,5
	SH 16x130	130	0,9	0,6	3,5
	SH 16x130/330	130	0,9	0,6	3,5
M10	SH 16x85	85	0,75	0,5	3,5
	SH 16x130	130	0,9	0,6	3,5
	SH 16x130/330	130	0,9	0,6	3,5
M12	SH 20x85	85	0,75	0,5	6,0
	SH 20x130	130	0,9	0,6	6,0
M16	SH 20x85	85	1,2	0,75	6,0
	SH 20x130	130	1,2	0,75	6,0
Compressive strength $f_b \geq 9$ N/mm²					
M8	SH 12x80	80	0,9	0,6	3,5
	SH 16x85	85	0,9	0,6	4,5
	SH 16x130	130	1,2	0,75	4,5
	SH 16x130/330	130	1,2	0,75	4,5
M10	SH 16x85	85	0,9	0,6	4,5
	SH 16x130	130	1,2	0,9	4,5
	SH 16x130/330	130	1,2	0,9	4,5
M12	SH 20x85	85	0,9	0,6	7,5
	SH 20x130	130	1,2	0,9	7,5
M16	SH 20x85	85	1,5	0,9	7,5
	SH 20x130	130	1,5	0,9	7,5
Compressive strength $f_b \geq 12$ N/mm²					
M8	SH 12x80	80	0,9	0,75	4,0
	SH 16x85	85	0,9	0,75	5,5
	SH 16x130	130	1,2	0,9	5,5
	SH 16x130/330	130	1,2	0,9	5,5
M10	SH 16x85	85	0,9	0,75	5,5
	SH 16x130	130	1,5	0,9	5,5
	SH 16x130/330	130	1,5	0,9	5,5
M12	SH 20x85	85	0,9	0,75	8,5
	SH 20x130	130	1,5	0,9	8,5
M16	SH 20x85	85	1,5	1,2	8,5
	SH 20x130	130	1,5	1,2	8,5

[1] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick Calibric Th
Characteristic values of resistance under tension and shear load

Annex C 26

Brick type: Clay hollow brick Urbanbric

Table C47: Description

Brick type	Clay hollow brick Urbanbric
Bulk density [kg/dm³]	0,74
Compressive strength [N/mm²]	6 or 9
Code	EN 771-1
Producer (country code)	e.g. Imerys (FR)
Brick dimensions [mm]	560 x 200 x 274
Drilling method	Rotary drilling

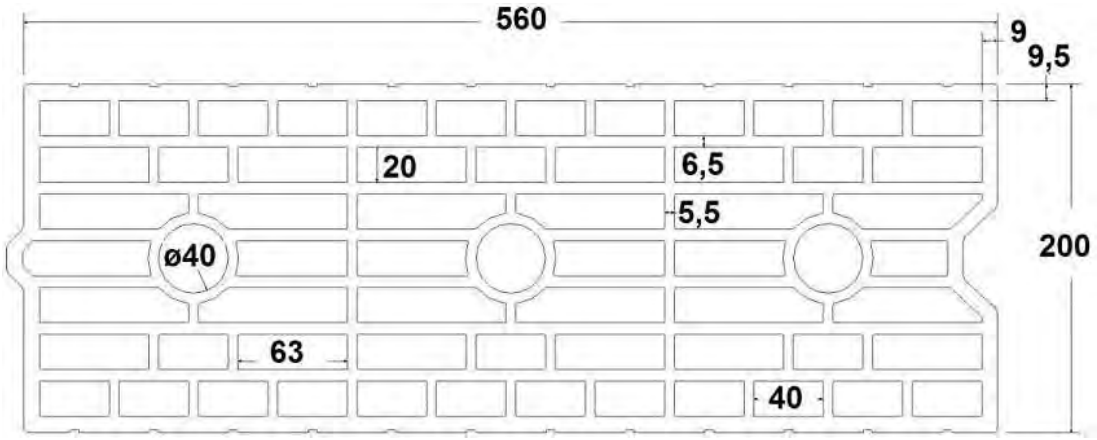


Table C48: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ II}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	560	274	2
M8 / M10	SH 16x85	85				
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				

Table C49: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,34	0,67	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	0,71	1,06
85		0,52	1,04		1,37	2,06
130		0,62	1,24		1,62	2,44

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick Urbanbric
Brick description, drawing,
Installation parameters, Displacements

Annex C 27

Brick type: Clay hollow brick Urbanbric

Table C50: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
		[mm]	[kN]		
Compressive strength $f_b \geq 6$ N/mm²					
M8	SH 12x80	80	0,9	0,75	3,0
M8 / M10	SH 16x85	85	1,2	0,75	3,5
	SH 16x130	130	1,5	1,2	3,5
	SH 16x130/330	130	1,5	1,2	3,5
M12 / M16	SH 20x85	85	1,2	0,75	4,0
	SH 20x130	130	1,5	1,2	4,0
Compressive strength $f_b \geq 9$ N/mm²					
M8	SH 12x80	80	1,2	0,9	3,5
M8 / M10	SH 16x85	85	1,5	0,9	4,0
	SH 16x130	130	2,0	1,5	4,5
	SH 16x130/330	130	2,0	1,5	4,5
M12 / M16	SH 20x85	85	1,5	0,9	5,0
	SH 20x130	130	2,0	1,5	5,0

1) For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

2) For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick Urbanbric
Characteristic values of resistance under tension and shear load

Annex C 28

Brick type: Clay hollow brick Blocchi Leggeri

Table C51: Description

Brick type	Clay hollow brick Blocchi Leggeri
Bulk density [kg/dm³]	0,55
Compressive strength [N/mm²]	4, 6 or 8
Code	EN 771-1
Producer (country code)	e.g. Wienerberger (IT)
Brick dimensions [mm]	250 x 120 x 250
Drilling method	Rotary drilling

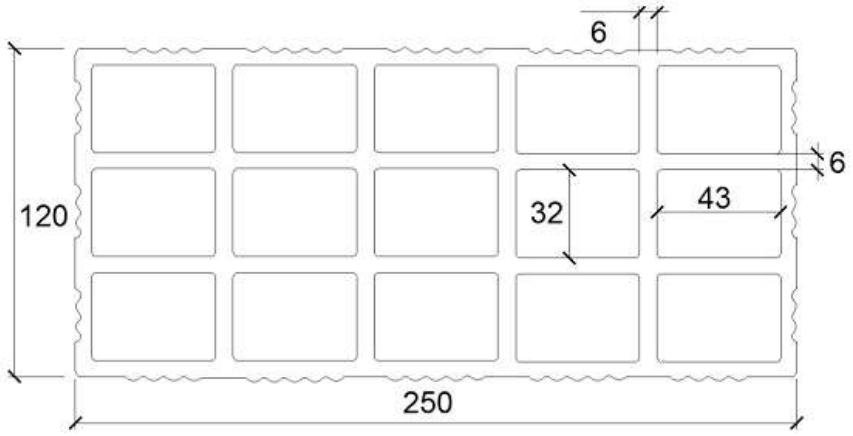


Table C52: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ II}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	250	250	4
M8 / M10	SH 16x85	85				
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				
	SH 20x200	200				

Table C53: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1{,}4 \bullet \gamma_M}$	0,32	0,64	$\frac{V_{Rk}}{1{,}4 \bullet \gamma_M}$	1,16	1,74
85		0,26	0,53		2,52	3,78
130 ; 200		0,32	0,64		2,52	3,78

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick Blocchi Leggeri
Brick description, drawing,
Installation parameters, Displacements

Annex C 29

Brick type: Clay hollow brick Blocchi Leggeri

Table C54: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1]	N_{Rk} [1]	$V_{Rk,b}$ [2]
		[mm]	[kN]		
Compressive strength $f_b \geq 4$ N/mm²					
M8	SH 12x80	80	0,4	0,3	2,0
M8 / M10	SH 16x85	85	0,4	0,3	2,0
	SH 16x130	130	0,5	0,3	2,0
	SH 16x130/330	130	0,5	0,3	2,0
M12 / M16	SH 20x85	85	0,4	0,3	2,0
	SH 20x130	130	0,5	0,3	2,0
	SH 20x200	200	0,5	0,3	2,0
Compressive strength $f_b \geq 6$ N/mm²					
M8	SH 12x80	80	0,5	0,3	2,0
M8 / M10	SH 16x85	85	0,5	0,3	2,0
	SH 16x130	130	0,6	0,4	2,0
	SH 16x130/330	130	0,6	0,4	2,0
M12 / M16	SH 20x85	85	0,5	0,3	2,5
	SH 20x130	130	0,6	0,4	2,5
	SH 20x200	200	0,6	0,4	2,5
Compressive strength $f_b \geq 8$ N/mm²					
M8	SH 12x80	80	0,6	0,4	2,5
M8 / M10	SH 16x85	85	0,6	0,4	2,5
	SH 16x130	130	0,6	0,5	2,5
	SH 16x130/330	130	0,6	0,5	2,5
M12 / M16	SH 20x85	85	0,6	0,4	3,0
	SH 20x130	130	0,6	0,5	3,0
	SH 20x200	200	0,6	0,5	3,0

[1] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick Blocchi Leggeri
Characteristic values of resistance under tension and shear load

Annex C 30

Brick type: Clay hollow brick Doppio Uni

Table C55: Description

Brick type	Clay hollow brick Doppio Uni
Bulk density [kg/dm³]	0,92
Compressive strength [N/mm²]	10, 16, 20 or 28
Code	EN 771-1
Producer (country code)	e.g. Wienerberger (IT)
Brick dimensions [mm]	250 x 120 x 120
Drilling method	Rotary drilling

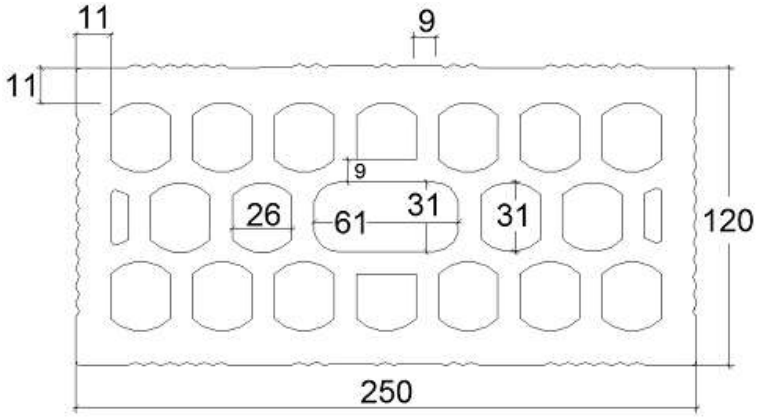


Table C56: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ ||}$	$s_{min} \perp$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	250	120	4
M8 / M10	SH 16x85	85				
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				
	SH 20x200	200				

Table C57: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,54	1,08	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	1,63	2,45
85		0,17	0,34		1,75	2,63
130 ; 200		0,54	1,08		1,75	2,63

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick Doppio Uni
Brick description, drawing,
Installation parameters, Displacements

Annex C 31

Brick type: Clay hollow brick Doppio Uni

Table C58: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1]	N_{Rk} [1]	$V_{Rk,b}$ [2]
		[mm]	[kN]		
Compressive strength $f_b \geq 10$ N/mm²					
M8	SH 12x80	80	0,9	0,6	2,0
M8 / M10	SH 16x85	85	0,9	0,6	2,0
	SH 16x130	130	0,9	0,6	2,0
	SH 16x130/330	130	0,9	0,6	2,0
M12 / M16	SH 20x85	85	1,2	0,75	2,0
	SH 20x130	130	1,2	0,75	2,0
	SH 20x200	200	1,2	0,75	2,0
Compressive strength $f_b \geq 16$ N/mm²					
M8	SH 12x80	80	0,9	0,75	2,5
M8 / M10	SH 16x85	85	1,2	0,9	2,5
	SH 16x130	130	1,2	0,9	2,5
	SH 16x130/330	130	1,2	0,9	2,5
M12 / M16	SH 20x85	85	1,5	0,9	2,5
	SH 20x130	130	1,5	0,9	2,5
	SH 20x200	200	1,5	0,9	2,5
Compressive strength $f_b \geq 20$ N/mm²					
M8	SH 12x80	80	1,2	0,75	3,0
M8 / M10	SH 16x85	85	1,2	0,9	3,0
	SH 16x130	130	1,5	0,9	3,0
	SH 16x130/330	130	1,5	0,9	3,0
M12 / M16	SH 20x85	85	1,5	0,9	3,0
	SH 20x130	130	1,5	0,9	3,0
	SH 20x200	200	1,5	0,9	3,0
Compressive strength $f_b \geq 28$ N/mm²					
M8	SH 12x80	80	1,5	0,9	3,5
M8 / M10	SH 16x85	85	1,5	1,2	3,5
	SH 16x130	130	1,5	1,2	3,5
	SH 16x130/330	130	1,5	1,2	3,5
M12 / M16	SH 20x85	85	2,0	1,2	3,5
	SH 20x130	130	2,0	1,2	3,5
	SH 20x200	200	2,0	1,2	3,5

[1] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Clay hollow brick Doppio Uni
Characteristic values of resistance under tension and shear load

Annex C 32

Brick type: Hollow Light weight concrete Bloc creux B40

Table C59: Description

Brick type	Hollow light weight concrete Bloc creux B40
Bulk density [kg/dm³]	0,8
Compressive strength [N/mm²]	4
Code	EN 771-3
Producer (country code)	e.g. Sepa (FR)
Brick dimensions [mm]	494 x 200 x 190
Drilling method	Rotary drilling

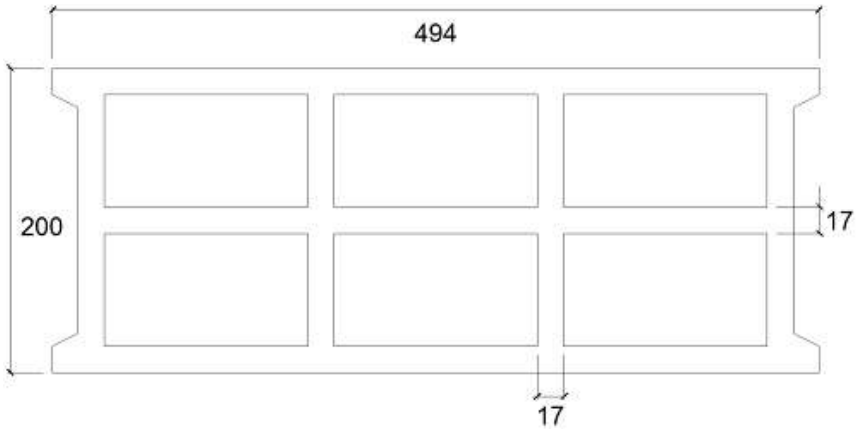


Table C60: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ ||}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	100	494	190	2
M8 / M10	SH 16x85	85				
	SH 16x130	130				
	SH 16x130/330	130				
M12 / M16	SH 20x85	85	120			
	SH 20x130	130				

Table C61: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,14	0,29	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	0,25	0,37
85		0,45	0,90		0,98	1,47
130		0,61	1,22		1,10	1,65

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance hollow light weight concrete Bloc creux B40
Brick description, drawing,
Installation parameters, Displacements

Annex C 33

Brick type: Hollow Light weight concrete Bloc creux B40

Table C62: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
		[mm]	[kN]		
Compressive strength $f_b \geq 4$ N/mm²					
M8	SH 12x80	80	0,4	0,3	1,2
	SH 16x85	85	0,6	0,5	3,0
	SH 16x130	130	2,0	1,5	3,5
	SH 16x130/330	130	2,0	1,5	3,5
M10	SH 16x85	85	0,6	0,5	3,0
	SH 16x130	130	2,0	1,5	3,5
	SH 16x130/330	130	2,0	1,5	3,5
M12	SH 20x85	85	0,9	0,6	3,0
	SH 20x130	130	2,0	1,5	3,5
M16	SH 20x85	85	0,9	0,6	3,0
	SH 20x130	130	2,0	1,5	3,5

[1)] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2)] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance hollow light weight concrete Bloc creux B40
Characteristic values of resistance under tension and shear load

Annex C 34

Brick type: Solid light weight concrete brick

Table C63: Description

Brick type	Solid light weight concrete brick
Bulk density [kg/dm³]	0,63
Compressive strength [N/mm²]	2
Code	EN 771-3
Producer (country code)	e.g. Bisotherm (DE)
Brick dimensions [mm]	300 x 123 x 248
Drilling method	Rotary drilling

Table C64: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	**Edge distance**	**Spacing**	**Maximum installation torque**
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\,II} = s_{min\,\perp}$	$T_{inst,max}$
		[mm]			[Nm]
M8	**-**	80	120	240	6
M10	**-**	90	135	270	
M12	**-**	100	150	300	10
M16	**-**	100	150	300	14

Table C65: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1,4 \bullet \gamma_M}$	0,64	1,28	$\frac{V_{Rk}}{1,4 \bullet \gamma_M}$	0,50	0,75
90		0,70	1,41		0,68	1,03
100		0,21	0,42		0,54	0,81

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Solid light weight concrete LAC
Brick description, drawing,
Installation parameters, Displacements

Annex C 35

Brick type: Solid light weight concrete brick

Table C66: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
		[mm]	[kN]		
Compressive strength $f_b \geq 2$ N/mm²					
M8	**-**	80	2,0	1,5	3,0
M10	**-**	90	2,0	1,5	3,5
M12	**-**	100	2,0	1,5	4,0
M16	**-**	100	2,0	1,5	4,0

1) For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

2) For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance Solid light weight concrete LAC
Characteristic values of resistance under tension and shear load

Annex C 36

Brick type: Hollow light weight concrete brick – Leca Lex harkko RUH-200

Table C67: Description

Brick type	Hollow light weight concrete Leca Lex harkko RUH-200
Bulk density [kg/dm³]	0,7
Compressive strength [N/mm²]	2,7
Code	EN 771-3
Producer (country code)	e.g. Saint-Gobain Weber (Fin)
Brick dimensions [mm]	498 x 200 x 195
Drilling method	Rotary drilling

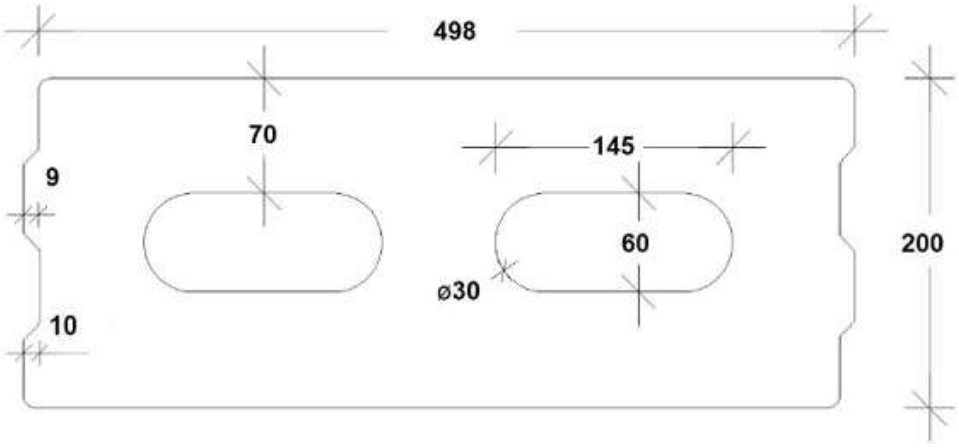


Table C68: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	Edge distance	Spacing		Maximum installation torque
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\ ||}$	$s_{min\ \perp}$	$T_{inst,max}$
		[mm]				[Nm]
M8	SH 12x80	80	120	498	195	8
M8 / M10	SH 16x85	85	127			
	SH 16x130	130	195			
	SH 16x130/330	130	195			
M12 / M16	SH 20x85	85	127			
	SH 20x130	130	195			

Table C69: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1{,}4 \bullet \gamma_M}$	0,11	0,22	$\frac{V_{Rk}}{1{,}4 \bullet \gamma_M}$	0,47	0,70
85		0,11	0,23		0,38	0,57
130		0,10	0,20		0,56	0,85

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance LECA LEX harkko RUH-200 Hollow
Brick description, drawing,
Installation parameters, Displacements

Annex C 37

Brick type: Hollow light weight concrete brick – Leca Lex harkko RUH-200

Table C70: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1]	N_{Rk} [1]	$V_{Rk,b}$ [2]
		[mm]	[kN]		
Compressive strength $f_b \geq 2,7$ N/mm²					
M8	SH 12x80	80	2,0	1,2	2,5
	SH 16x85	85	2,0	1,2	3,5
	SH 16x130	130	2,5	1,5	3,5
	SH 16x130/330	130	2,5	1,5	3,5
M10	SH 16x85	85	2,0	1,5	3,5
	SH 16x130	130	2,5	1,5	3,5
	SH 16x130/330	130	2,5	1,5	3,5
M12	SH 20x85	85	2,5	1,5	3,5
	SH 20x130	130	2,5	1,5	3,5
M16	SH 20x85	85	2,5	1,5	3,5
	SH 20x130	130	2,5	1,5	3,5

[1] For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

[2] For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance LECA LEX harkko RUH-200 Hollow
Characteristic values of resistance under tension and shear load
Displacement

Annex C 38

Brick type: Solid light weight concrete brick – Leca Lex harkko RUH-200 kulma

Table C71: Description

Brick type	Solid light weight concrete Leca Lex harkko RUH-200 kulma
Bulk density [kg/dm³]	0,78
Compressive strength [N/mm²]	3
Code	EN 771-3
Producer (country code)	e.g. Saint-Gobain Weber (Fin)
Brick dimensions [mm]	498 x 200 x 195
Drilling method	Rotary drilling

Table C72: Installation parameter (Edge and spacing distances)

Anchor size	Sleeve	Embedment depth	**Edge distance**	**Spacing**	**Maximum installation torque**
		h_{ef}	$c_{min} = c_{cr}$	$s_{cr} = s_{min\,\parallel} = s_{min\,\perp}$	$T_{inst,max}$
		[mm]			[Nm]
M8	**-**	80	120	240	6
M10	**-**	90	135	270	12
M12	**-**	100	150	300	14
M16	**-**	100	150	300	16
M8	SH 12x80	80	120	240	8
M8 / M10	SH 16x85	85	127	255	
	SH 16x130	130	195	390	16
	SH 16x130/330	130	195	390	16
M12 / M16	SH 20x85	85	127	255	12
	SH 20x130	130	195	390	16

Table C73: Displacement

Effective anchorage depth h_{ef}	**N**	**δ_{N0}**	**$\delta_{N\infty}$**	**V**	**δ_{V0}**	**$\delta_{V\infty}$**
[mm]	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
80	$\frac{N_{Rk}}{1{,}4 \bullet \gamma_M}$	0,09	0,18	$\frac{V_{Rk}}{1{,}4 \bullet \gamma_M}$	0,48	0,72
85		0,07	0,15		0,77	1,15
90		0,13	0,26		0,26	0,39
100		0,13	0,23		0,36	0,54
130		0,10	0,21		0,68	1,01

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance LECA LEX harkko RUH-200 Kulma Solid
Brick description, drawing,
Installation parameters, Displacements

Annex C 39

Brick type: Solid light weight concrete brick – Leca Lex harkko RUH-200 kulma

Table C74: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance		
			Use conditions d/d w/d w/w		
			40°C / 24°C	80°C / 50°C	For all temperature range
		h_{ef}	N_{Rk} [1)]	N_{Rk} [1)]	$V_{Rk,b}$ [2)]
		[mm]	[kN]		
Compressive strength $f_b \geq 3{,}0$ N/mm²					
M8	-	80	2,0	1,2	3,0
M10	-	90	3,0	2,0	4,0
M12	-	100	3,0	2,0	4,0
M16	-	100	3,0	2,0	4,0
M8	SH 12x80	80	2,0	1,2	3,0
	SH 16x85	85	2,0	1,5	3,5
	SH 16x130	130	3,0	2,0	4,0
	SH 16x130/330	130	3,0	2,0	4,0
M10	SH 16x85	85	2,0	1,5	3,5
	SH 16x130	130	3,0	2,0	4,0
	SH 16x130/330	130	3,0	2,0	4,0
M12 / M16	SH 20x85	85	2,0	1,5	4,5
	SH 20x130	130	3,0	2,0	4,5

1) For design according TR 054: $N_{Rk} = N_{Rk,p} = N_{Rk,b}$; $N_{Rk,s}$ according to Table C2 Annex C2; Calculation $N_{Rk,pb}$ see TR 054

2) For $V_{Rk,s}$ see Annex C 2, Table C2; Calculation of $V_{Rk,pb}$ and $V_{Rk,c}$ see TR 054

Tekno Injection system for masonry
TEKNOBOND 401V, FAST, TROPIC, BLUE

Performance LECA LEX harkko RUH-200 Kulma Solid
Characteristic values of resistance under tension and shear load

Annex C 40